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Ref: 11/243/ds39
27 September 2024

Vetro Raccordi / FMI Ltd

ASSESSMENT OF FRAMELESS GLASS BALUSTRADE / POOL FENCE

USING CUBOID FACE FIX SYSTEM & 12mm thick TOUGHENED GLASS (with Top Capping Rail)



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	The glass balustrade had been tested to comply with AS/NZS 1170.1: 2002 Table 3.3 Minimum Imposed Actions for Barriers under Occupancy Type A, B and C3.	
	The glass balustrade had also been tested for max “EXTRA HIGH” wind load.	
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	➤ Occupancy types A, B, C3 ➤ Up to max “EXTRA HIGH” Wind	
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	➤ For Occupancy types B, C3 ➤ For Up to max “EXTRA HIGH” Wind	

Notes:

1. Any parts of the structure which are not covered by the specific design included with these calculations must comply either with the New Zealand Building Code or specific design as detailed by others. Any exceptions to this should be referred back to this Design Office.
2. The above calculations include structural work for which a Building Consent must be obtained prior to building. It is the Owner's responsibility to obtain all necessary consents.
3. It is assumed that the strength and stiffness of the substrate is sufficient to adequately resist the balustrade loads – this must be confirmed for each installation situation.
4. This design assumes that all the specified members are suitably protected from excess moisture in accordance with Section E1, E2 and E3 of the Building Code. All timber, steelwork, bolts and fasteners to be corrosion protected in accordance with the requirements of NZS 3604:2011 Chapter 4, Durability.
5. This design is for glass panels which comply with AS/NZS 2208 and accessories supplied by Vetro Raccordi / FMI Ltd.

PRODUCER STATEMENT – PS1 – DESIGN

(Guidance on use of Producer Statements (formerly page 2) is available at www.engineeringnz.org)

ISSUED BY: **P & P CONSULTING ENGINEERS LTD**
(Design Firm)

TO: **VETRO RACCORDI / FMI LIMITED**
(Owner/Developer)

TO BE SUPPLIED TO: **VARIOUS LOCAL AUTHORITY**
(Building Consent Authority)

IN RESPECT OF: **Glass Balustrade/Pool Fence with Cuboid Face Fix System, 12mm Toughened Safety Glass & top capping rail**
(Description of Building Work)

AT: **VARIOUS SITES (Occupancy Type A,B,C3 and Up to max "EXTRA HIGH" Wind)**
(Address)

Town/City: **LOT** **DP** **SO**
(Address)

We have been engaged by the owner/developer referred to above to provide:

GLASS TESTING REVIEW AND DESIGN FOR BASE FIXING

.....
(Extent of Engagement)

services in respect of the requirements of Clause(s) **B1, F2, F4, F9** of the Building Code for:

☐ All or ☒ Part only (as specified in the attachment to this statement), of the proposed building work.

The design carried out by us has been prepared in accordance with:

☒ Compliance Documents issued by the Ministry of Business, Innovation & Employment **B1/VM1** or
(verification method/acceptable solution)

☐ Alternative solution as per the attached schedule.....

The proposed building work covered by this producer statement is described on the drawings titled:

VETRO RACCORDI / FMI LTD -CUBOID FACE FIX and numbered **Ref: 11/243/ds39; ENG01, 01A & 02**
together with the specification, and other documents set out in the schedule attached to this statement.

On behalf of the Design Firm, and subject to:

- (i) Site verification of the following design assumptions **REFER NOTES AT THE END OF DESIGN SUMMARY**
(ii) All proprietary products meeting their performance specification requirements;

I believe on reasonable grounds that a) the building, if constructed in accordance with the drawings, specifications, and other documents provided or listed in the attached schedule, will comply with the relevant provisions of the Building Code and that b), the persons who have undertaken the design have the necessary competency to do so. I also recommend the following level of construction monitoring/observation:

☐ CM1 ☐ CM2 ☐ CM3 ☐ CM4 ☐ CM5 (Engineering Categories) or ☒ as per agreement with owner/developer (Architectural)

I, **Parmil Prakash** am: ☒ CPEng **251801** # ☐ Reg Arch #
(Name of Design Professional)

I am a member of: ☒ Engineering New Zealand ☐ NZIA and hold the following qualifications: **BE(Civil), CPEng**

The Design Firm issuing this statement holds a current policy of Professional Indemnity Insurance no less than \$200,000*.

The Design Firm is a member of ACENZ: ☐

SIGNED BY: **Parmil Prakash** (Signature)
(Name of Design Professional)

ON BEHALF OF **P & P CONSULTING ENGINEERS LTD** Date **27 Sep 2024**
(Design Firm)

Note: This statement shall only be relied upon by the Building Consent Authority named above. Liability under this statement accrues to the Design Firm only. The total maximum amount of damages payable arising from this statement and all other statements provided to the Building Consent Authority in relation to this building work, whether in contract, tort or otherwise (including negligence), is limited to the sum of \$200,000.*

This form is to accompany **Form 2 of the Building (Forms) Regulations 2004** for the application of a Building Consent.
THIS FORM AND ITS CONDITIONS ARE COPYRIGHT TO ACENZ, ENGINEERING NEW ZEALAND AND NZIA

2. DESIGN GENERAL

The glass balustrade was tested to comply with the following:

STATUTORY

NZS 4223.3:2016	Glazing In Buildings
AS/NZS 1170:2002	Loadings Code
NZS 3404:1997	Structural Steel
NZS 3101:1995	Concrete
NZS 3603:1993	Timber
AS/NZS 1664.1:1997	Aluminium Structures - Part 1 Limit State Design

LOADS (Lateral Loads Only Considered)

Live Loads (Refer to Table 3.3 of AS/NZS 1170:)

<u>Occupancy</u>	<u>Specific Uses</u>	<u>Top Edge</u>	<u>Infill</u>
A	Internal Domestic Situation Only	0.35 kN/m 0.6 kN	0.5 kPa
B & C3	External Domestic Balconies, Offices and Work Areas. (NOT subject to Over Crowding)	0.75 kN/m 0.6 kN	1 kPa or 0.5 kN

Wind Loads (EXTRA HIGH)

Design for <u>EXTRA HIGH Winds</u> in terms of the Wind Speed categories in NZS 3604:2011 (up to 55 m/s).			
$V_{sit,\beta}$ (Ultimate)	=	55.0	m/s
$V_{sit,\beta}$ (Serviceability)	=	37.3	m/s
q	=	1.82	kPa (ULS)
and	=	0.83	kPa (SLS)
For external barriers use C_p =		1.30	
For internal barriers use C_p =		0.30	
Wind Load = $q \times C_p$ =		2.36	kPa (ULS)
	=	1.08	kPa (SLS)

LOAD FACTORS and DEFLECTIONS

Importance Level = 2
 ULS factor = 1.5Q (Refer Section 4.2.2 of AS/NZS 1170)
 Maximum Deflection = Height / 30

3. LOAD TESTS

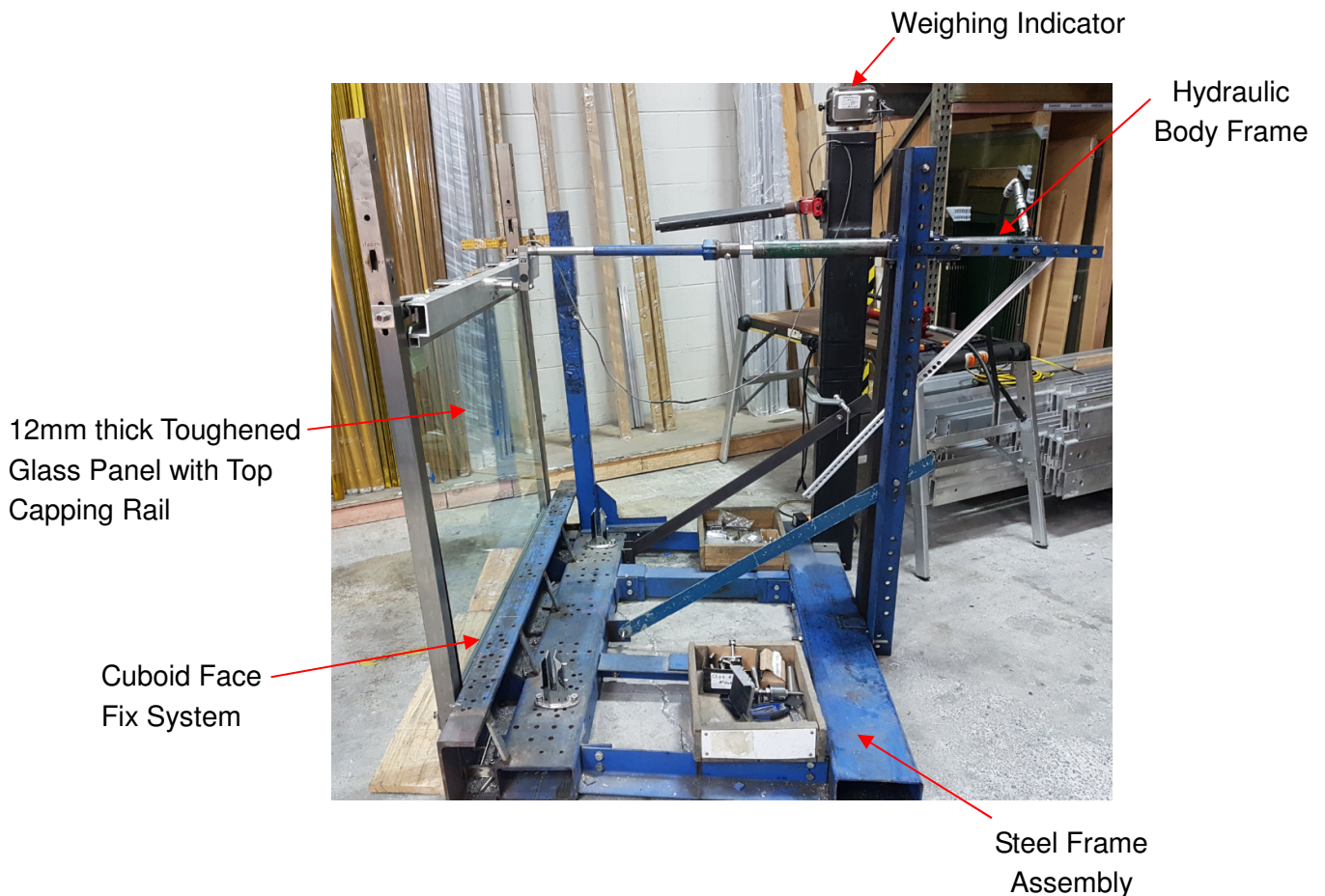
Location of Tests: 49 Woodside Avenue, Auckland
Date of Tests: January 2019
Test Description: Load testing of Glass Balustrade
Panel Tested = 1200mm wide x 1100mm high glass panel,
1000mm finished height from FFL

System Description: The glass balustrade which was supplied by Vetro Raccordi / FMI Ltd. comprised of 12mm thick Toughened (Grade A) Safety Glass supported by Cuboid Face Fix System and with top capping rail fixed to side posts.

Setup / Procedure:

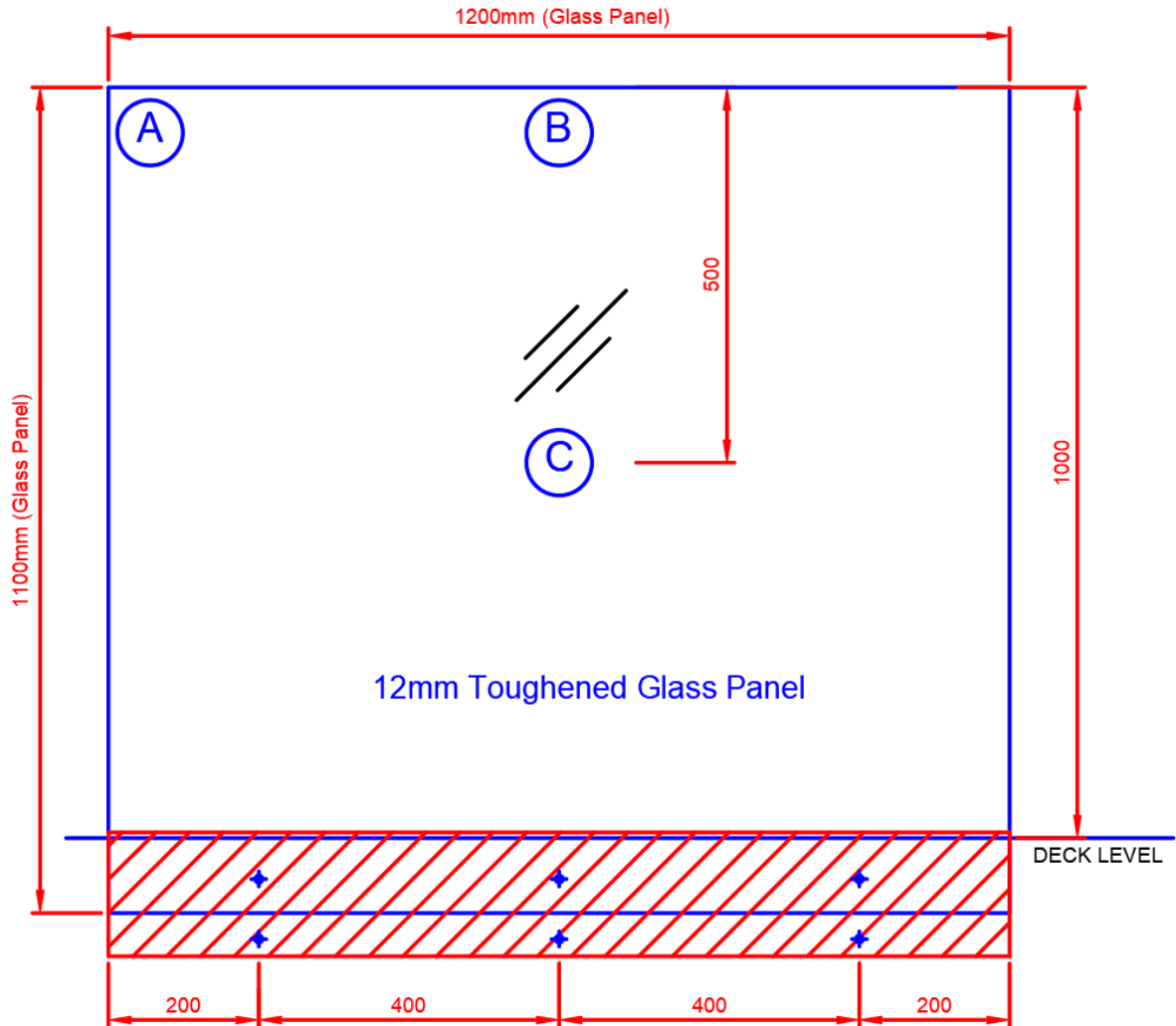
The balustrade was setup with different load tests as noted on page 4. The glass panel was supported at the base with Cuboid Face Fix System. This channel system was bolted to the steel frame assembly with M10 fixings as shown below. Top capping rail was also installed on the glass panel which was fixed to the side posts acting as the supporting neighboring glass panels.

The hydraulic body frame/ram and load cell or weighing indicator were used to attain the required test loads.



4. TESTS ARRANGEMENT & RESULTS

4.1 BALUSTRADE



TESTS	LOAD LOCATION
A	Point Load @ Top Corner with steel round disc
B	Horizontal UDL Load @ Top with Solid Steel Beam
C	Infill & Wind Load @ Middle Centre with Framing

NOTE:

1. Assuming a coefficient of variation (V_r) of 10% for the glass, the variability factor k_t is taken as 1.33 for 3 test samples.
2. The structure to which the balustrade system is attached was not tested or analysed. The strength and stiffness of the substrate structure must be specifically confirmed for each situation.

TEST RESULTS (Fracture Check)

Tests	Target Load (Kg)	Duration (mins)	Observation for Samples 1,2,3
A	122.0	16	No Fracture
B	183.0	16	No Fracture
C	423	16	No Fracture

TEST RESULTS (Deflection Check)

Tests	Target Load @ SLS (Kg)	Deflection @ Top (mm)			Remarks
		Sample 1	Sample 2	Sample 3	
A	61.2	11	12	12	Passed
B	91.7	10	11	11	Passed
C	145.9	7	7	7	Passed

Allowable Deflection = $H/30 = 33.3$ mm

Based on the testing, the glass balustrade which comprised of 12mm thick Toughened (Grade A) Safety Glass supported by Cuboid Face Fix System and with top capping rail was sufficient for the following:

- Occupancy types A, B, C3
- Up to max “EXTRA HIGH” Wind

Refer to Summary Drawing ENG 01 - ENG 02 for reference.

5.1 **BASE FIXINGS FOR INTERNAL BALUSTRADE**

- For Occupancy types A, B, C3
- For Up to max "EXTRA HIGH" Wind

Maximum Tributary Spacing of Fixings = **400** mm
 Number of row of base fixings per panel = **3**

C3 loading	1.5Q1:	1.5 x 0.6 kN / (no of base fixings) =	0.3 kN
	1.5Q2:	1.5 x 0.75kN/m x trib spacing =	0.45 kN
	1.5Q3:	1.5 x 1.0kPa =	1.5 kPa
(E.H.) Wind - external	Wuls:	0.6 x 55 x 55 /1000 x 1.3 =	2.36 kPa

Tension Forces (central bolts)

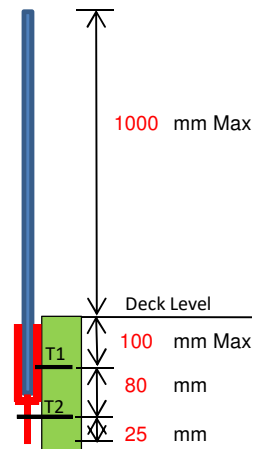
		T1	T2	
1.5Q1:	N*/anchor =	4.43	4.13	kN
1.5Q2:	N*/anchor =	6.64	6.19	kN
1.5Q3:	N*/anchor =	5.22	4.50	kN
Wuls:	N*/anchor =	8.21	7.07	kN

Max N*/anchor = **8.21** kN

Shear Force per Fixing (1.2G)

1.2 x Weight of Glass Panel = 1.2 x (28 kN/m³ x thickness x Area) = 0.292 kN
 1.2 x Weight of Al Channel = 1.2 x (0.5 kN/m x spacing) = 0.24 kN

1.2G: V*/anchor = **0.53** kN



A. Fixing to Concrete

Refer to page 7 for design calculations.

Anchor Spacing= 80mm Concrete Strength, f'c = 20MPa min
 Concrete Edge Dist= 50mm min Considered as NON-Cracked Concrete

Using M10 Chemset Anchors with Epcon C8 Series Epoxy.

øN = **22.70** kN **OK** CDR= 0.55 **< 1.2 OK**
 øV = **2.80** kN **OK**

Use M10 Chemset Anchors (Grade 5.8 Steel) with Epcon C8 Series Epoxy.
 Drilled hole depth to be 120 mm min into concrete.
 (spacing = 400mm max centres)

B. Fixing to Steel

Using M10 Grade 4.6/S

øN = **18.56** kN **OK** CDR= 0.50 **OK**
 øV = **9.62** kN **OK**

Use M10 Grade 4.6/S Steel Bolts with metric round washer per fixing.
 (spacing = 400mm max centres)

C. Fixing to Timber Using Bolt

Capacity is controlled by bearing on washers. (øQ = ø k1 x k3 x Fp x Aw)

where: Fp = 5.3MPa (wet) or 8.9 Mpa (dry) , Ø=0.7, k1=0.8, k3=1

Using 50x50x5 Square Washers

øQ = **11.90** kN (dry) **OK**

Use M10 Grade 4.6/S Steel Bolts with 50x50x5 square washers.
 (spacing = 400mm max centres)

Chemical Anchoring - ChemSet Anchor Stud Design Calculator

European Technical Approval ETA-10/0309

Input Description (Strength Limit State Design)		Input Data (per anchor)		Plan View - Generic Dimensions in (mm)		Project Details					
1. Number of anchors (n)	n =	2	-			Project Name:-					
2. Anchor Spacing (a)	a =	80	mm			Project Site Address:-					
3. Concrete Edge Distance (e)	e =	50	mm			Company Name:-					
4. Concrete Cylinder Strength (f'c)	f'c =	20	MPa			Design Identification:-					
5. Cracked Conc. (C) or Non-Cracked (N)	C or N	N	-			Date:-					
6. Effective Depth (h>6xdh)	h =	120	mm								
7. Anchor Stud size (db) - M8 → M36	db =	10	mm								
8. Concrete Edge Distance Corner (e1)	e1 =	50	mm								
9. Internal to a row (I) or end of row (E)	I or E	E	row								
10. Dry Hole (D) or Wet hole (W)	D or W	D	-								
11. Min Concrete Sub'te Thickness (bm)	bm =	150	mm	ChemSet™ Anchor Stud "Specification"		EPCON™ C8 "Specification"					
12. Anchor Stud Grade (5.8, 8.8, 316 SS)	Grade =	5.8	Gr	Special Length - Use Typ Thr'd Rod Gr 8.8 or Diff.Size		C8-450					
13. Fixture Thickness (t)	t =	5	mm	Hole Diameters (mm)		Capacity Reduction Factors					
14. Effective Length (Le)	Le =	125	mm	Drill db = 12 Fixture dj = 12		Concrete Tension φ = 0.56 Concrete Shear φ = 0.6 Steel Tension/Shear φ = 0.8					
15. Design Tensile Load-per anchor (N*)	N* =	9	kN			Direction of Shear Design Load - α					
16. Design Shear Load-per anchor (V*)	V* =	1	kN								
17. Direction of Shear design load (α)	α =	0	°								
18. Service Temperature (°C)	-40°C to +40°C	-	-								
Output Description (Strength Limit State Design)		Output Data (per anchor)		Elevation View - Generic Dimensions in (mm)		Anchor Loaded					
DESIGN O.K.											
Des. Red. Ult. CONC. Tensile Capacity		φN _{urc} = 33.5 kN									
Red. Char. Ult. STEEL Tensile Capacity		φN _{us} = 22.7 kN									
Des. Red. Ult. CONC. Shear Capacity		φV _{urc} = 2.8 kN									
Red. Char. Ult. STEEL Shear Capacity		φV _{us} = 14.1 kN									
Drill hole diameter		dh = 12 mm									
TENSION O.K.											
Design Red. Ult. Tensile Capacity		φN _{ur} = 22.7 kN									
Tension Design Check		N*/φN _{ur} = 0.40 < 1									
SHEAR O.K.											
Design Red. Ult. Shear Capacity		φV _{ur} = 2.8 kN									
Shear Design Check		V*/φV _{ur} = 0.35 < 1									
COMBINED TENSION SHEAR O.K.											
Combined Check - N*/φN _{ur} + V*/φV _{ur} =		0.75 < 1.2									
Anchor Size	db	Metric		8	10	12	16	20	24	30	36
Drill hole diameter	dh	(mm)		10	12	14	18	24	26	N/A	N/A
Stressed Area	As	(mm²)		33	53	79	154	232	337	N/A	N/A
Anchor Stud Yield Strength	fy	(MPa)		430	430	430	420	420	420	N/A	N/A
Red.Char. Ult. Steel Tensile Capacity	φN _{us}	(kN)		14.3	22.7	33.8	64.7	97.6	141.3	N/A	N/A
Red.Char. Ult. Steel Shear capacity	φV _{us}	(kN)		8.9	14.1	21.0	39.7	59.9	86.8	N/A	N/A
Edge distance for no conc.cone reduction	ec	(mm)		35	40	50	65	80	100	N/A	N/A
Anchor spacing for no conc.cone reduction	ac	(mm)		50	60	75	100	120	145	N/A	N/A
Absolute Minimum edge dist. & anc'r spac.	em & am	(mm)		25	30	35	50	60	75	N/A	N/A
Effective Depth - h				Design Reduced Ultimate tensile capacity φN_{ur} (kN per anchor) Based on edge distance (ec) and anchor spacing (ac) for no conc.cone reduction							
60	(mm)			10.5							
65	(mm)			11.9							
70	(mm)			13.2	13.2						
80	(mm)			14.3	16.2						
90	(mm)			14.3	19.3	19.3					
100	(mm)			14.3	22.6	22.6					
110	(mm)			14.3	22.7	26.1	26.1				
125	(mm)			14.3	22.7	31.6	31.6				
140	(mm)			14.3	22.7	33.8	37.5				
150	(mm)			14.3	22.7	33.8	41.6	41.6			
160	(mm)			14.3	22.7	33.8	45.8	45.8	45.8		
170	(mm)			14.3	22.7	33.8	50.1	50.1	50.1		
180	(mm)			14.3	22.7	33.8	54.6	54.6	54.6		
190	(mm)			14.3	22.7	33.8	59.2	59.2	59.2	N/A	
220	(mm)			14.3	22.7	33.8	64.7	73.8	73.8	N/A	
240	(mm)			14.3	22.7	33.8	64.7	84.1	84.1	N/A	N/A
270	(mm)			14.3	22.7	33.8	64.7	97.6	100.4	N/A	N/A
330	(mm)			14.3	22.7	33.8	64.7	97.6	135.6	N/A	N/A
350	(mm)			14.3	22.7	33.8	64.7	97.6	141.3	N/A	N/A
The design engineer should ensure the structural element is capable of supporting these loads. Refer to Ramset™ Specifiers Anchoring Resource Book ANZ for more information or explanation of Tech. Data.											
ITW Australia Pty. Ltd. ABN 63 004 235 063 trading as Ramset™. © Copyright 2015											

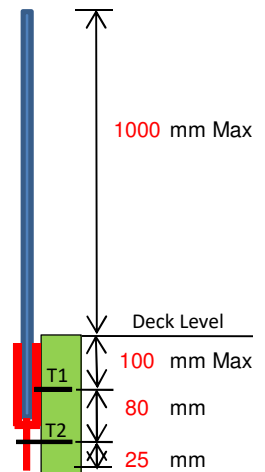
5.2

BASE FIXINGS FOR EXTERNAL BALUSTRADE

- For Occupancy types B, C3
- For Up to max "EXTRA HIGH" Wind

Maximum Tributary Spacing of Fixings = **400** mm
 Number of row of base fixings per panel = **3**

C3 loading	1.5Q1:	$1.5 \times 0.6 \text{ kN} / (\text{no of base fixings}) =$	0.3 kN
	1.5Q2:	$1.5 \times 0.75 \text{ kN/m} \times \text{trib spacing} =$	0.45 kN
	1.5Q3:	$1.5 \times 1.0 \text{ kPa} =$	1.5 kPa
(E.H.) Wind - external	Wuls:	$0.6 \times 55 \times 55 / 1000 \times 1.3 =$	2.36 kPa

**Tension Forces (central bolts)**

		T1	T2	
1.5Q1:	N*/anchor =	4.43	4.13	kN
1.5Q2:	N*/anchor =	6.64	6.19	kN
1.5Q3:	N*/anchor =	5.22	4.50	kN
Wuls:	N*/anchor =	8.21	7.07	kN

Max N*/anchor = **8.21** kN

Shear Force per Fixing (1.2G)

$1.2 \times \text{Weight of Glass Panel} = 1.2 \times (28 \text{ kN/m}^3 \times \text{thickness} \times \text{Area}) = 0.292 \text{ kN}$
 $1.2 \times \text{Weight of Al Channel} = 1.2 \times (0.5 \text{ kN/m} \times \text{spacing}) = 0.24 \text{ kN}$

1.2G: $V^*/\text{anchor} = \underline{\underline{0.53}}$ kN

A. Fixing to Concrete

Refer to page 9 for design calculations.

Anchor Spacing= 80mm Concrete Strength, $f'_c = 20 \text{ MPa}$ min
 Concrete Edge Dist= 50mm min Considered as NON-Cracked Concrete

Using M10 Chemset Anchors with Epcon C8 Series Epoxy.

$\phi N = \underline{\underline{16.80}}$ kN **OK** CDR= 0.68 **< 1.2 OK**
 $\phi V = \underline{\underline{2.80}}$ kN **OK**

Use M10 Chemset Anchors (Grade 316 Stainless Steel) with Epcon C8 Series Epoxy.
 Drilled hole depth to be 120 mm min into concrete.

(spacing = 400mm max centres)

B. Fixing to Steel

Using M10 Grade A4/316 SS (A4-70)

$\phi N = \underline{\underline{27.20}}$ kN **OK** CDR= 0.24 **OK**
 $\phi V = \underline{\underline{17.86}}$ kN **OK**

Use M10 Grade 316 Stainless Steel (A4-70) Bolts with metric round washer per fixing.

(spacing = 400mm max centres)

C. Fixing to Timber Using Bolt

Capacity is controlled by bearing on washers. ($\phi Q = \phi k_1 \times k_3 \times F_p \times A_w$)

where: $F_p = 5.3 \text{ MPa}$ (wet) or 8.9 MPa (dry), $\phi = 0.7$, $k_1 = 0.8$, $k_3 = 1$

Using 65x65x5 Square S/S washer

$\phi Q = \underline{\underline{12.20}}$ kN (wet) **OK**

Use M10 Grade 316 Stainless Steel (A4-70) Bolts with 65x65x5 Square S/S washers.

(spacing = 400mm max centres)

Chemical Anchoring - ChemSet Anchor Stud Design Calculator

European Technical Approval ETA-10/0309

Input Description (Strength Limit State Design)		Input Data (per anchor)		Plan View - Generic Dimensions in (mm)		Project Details					
1. Number of anchors (n)	n =	2	-			Project Name:-					
2. Anchor Spacing (a)	a =	80	mm			Project Site Address:-					
3. Concrete Edge Distance (e)	e =	50	mm			Company Name:-					
4. Concrete Cylinder Strength (f'c)	f'c =	20	MPa			Design Identification:-					
5. Cracked Conc. (C) or Non-Cracked (N)	C or N	N	-			Date:-					
6. Effective Depth (h>6xdh)	h =	120	mm								
7. Anchor Stud size (db) - M8 → M36	db =	10	mm								
8. Concrete Edge Distance Corner (e1)	e1 =	50	mm								
9. Internal to a row (I) or end of row (E)	I or E	E	row								
10. Dry Hole (D) or Wet hole (W)	D or W	W	-								
11. Min Concrete Sub'te Thickness (bm)	bm =	150	mm	ChemSet™ Anchor Stud "Specification"		EPCON™ C8 "Specification"					
12. Anchor Stud Grade (5.8, 8.8, 316 SS)	Grade =	316	SS	Special Length - Use Typ Thr'd Rod or Diff.Size		C8-450					
13. Fixture Thickness (t)	t =	5	mm	Hole Diameters (mm)		Capacity Reduction Factors					
14. Effective Length (Le)	Le =	125	mm	Drill db = 12 Fixture dj = 12		Concrete Tension $\phi = 0.56$ Concrete Shear $\phi = 0.6$ Steel Tension/Shear $\phi = 0.8$					
15. Design Tensile Load-per anchor (N*)	N* =	9	kN			Direction of Shear Design Load - α					
16. Design Shear Load-per anchor (V*)	V* =	1	kN			$\alpha = 0^\circ$ - towards edge $\alpha = 180^\circ$ - away from edge					
17. Direction of Shear design load (α)	$\alpha =$	0	°								
18. Service Temperature (°C)	-40°C to +40°C	-	-								
Output Description (Strength Limit State Design)		Output Data (per anchor)		Elevation View - Generic Dimensions in (mm)		Anchor Loaded					
DESIGN O.K.											
Des. Red. Ult. CONC. Tensile Capacity		$\phi N_{urc} = 16.8$ kN									
Red. Char. Ult. STEEL Tensile Capacity		$\phi N_{us} = 23.8$ kN									
Des. Red. Ult. CONC. Shear Capacity		$\phi V_{urc} = 2.8$ kN									
Red. Char. Ult. STEEL Shear Capacity		$\phi V_{us} = 17.0$ kN									
Drill hole diameter		db = 12 mm									
TENSION O.K.											
Design Red. Ult. Tensile Capacity		$\phi N_{ur} = 16.8$ kN									
Tension Design Check		$N^*/\phi N_{ur} = 0.54 < 1$									
SHEAR O.K.											
Design Red. Ult. Shear Capacity		$\phi V_{ur} = 2.8$ kN									
Shear Design Check		$V^*/\phi V_{ur} = 0.35 < 1$									
COMBINED TENSION SHEAR O.K.											
Combined Check - $N^*/\phi N_{ur} + V^*/\phi V_{ur} =$		0.89 < 1.2									
Anchor Size	db	Metric		8	10	12	16	20	24	30	36
Drill hole diameter	dh	(mm)		10	12	14	18	24	26	N/A	N/A
Stressed Area	As	(mm²)		33	53	79	154	232	337	N/A	N/A
Anchor Stud Yield Strength	fy	(MPa)		450	450	450	450	450	450	N/A	N/A
Red.Char. Ult. Steel Tensile Capacity	ϕN_{us}	(kN)		14.9	23.8	35.3	69.3	104.6	151.4	N/A	N/A
Red.Char. Ult. Steel Shear capacity	ϕV_{us}	(kN)		10.7	17.0	25.3	49.6	74.9	108.5	N/A	N/A
Edge distance for no conc.cone reduction	ec	(mm)		35	40	50	65	80	100	N/A	N/A
Anchor spacing for no conc.cone reduction	ac	(mm)		50	60	75	100	120	145	N/A	N/A
Absolute Minimum edge dist. & anc'r spac.	em & am	(mm)		25	30	35	50	60	75	N/A	N/A
Effective Depth - h				Design Reduced Ultimate tensile capacity ϕN_{ur} (kN per anchor) Based on edge distance (ec) and anchor spacing (ac) for no conc.cone reduction							
60	(mm)			5.3							
65	(mm)			5.9							
70	(mm)			6.6	6.6						
80	(mm)			8.1	8.1						
90	(mm)			9.7	9.7	9.7					
100	(mm)			11.2	11.3	11.3					
110	(mm)			12.3	13.0	13.0	13.0				
125	(mm)			14.0	15.8	15.8	15.8				
140	(mm)			14.9	18.7	18.7	18.7				
150	(mm)			14.9	20.8	20.8	20.8	20.8			
160	(mm)			14.9	22.3	22.9	22.9	22.9	22.9		
170	(mm)			14.9	23.7	25.1	25.1	25.1	25.1		
180	(mm)			14.9	23.8	27.3	27.3	27.3	27.3		
190	(mm)			14.9	23.8	29.6	29.6	29.6	29.6	N/A	
220	(mm)			14.9	23.8	35.3	36.9	36.9	36.9	N/A	
240	(mm)			14.9	23.8	35.3	42.0	42.0	42.0	N/A	N/A
270	(mm)			14.9	23.8	35.3	50.2	50.2	50.2	N/A	N/A
330	(mm)			14.9	23.8	35.3	67.8	67.8	67.8	N/A	N/A
350	(mm)			14.9	23.8	35.3	69.3	74.1	74.1	N/A	N/A
The design engineer should ensure the structural element is capable of supporting these loads. Refer to Ramset™ Specifiers Anchoring Resource Book ANZ for more information or explanation of Tech. Data.											
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5.3

BASE FIXINGS FOR POOL FENCE

- For Up to max "EXTRA HIGH" Wind

Maximum Tributary Spacing of Fixings = **400** mm
 Number of row of base fixings per panel = **3**

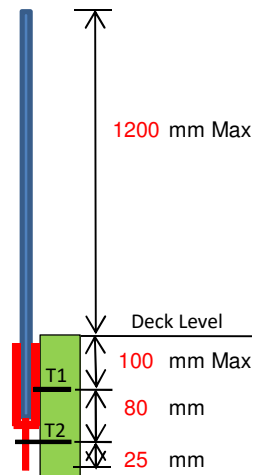
C3 loading	1.5Q1:	$1.5 \times 0.6 \text{ kN} / (\text{no of base fixings}) =$	0.3 kN
	1.5Q2:	$1.5 \times 0.75 \text{ kN/m} \times \text{trib spacing} =$	0.45 kN
	1.5Q3:	$1.5 \times 1.0 \text{ kPa} =$	1.5 kPa
(E.H.) Wind - external	Wuls:	$0.6 \times 55 \times 55 / 1000 \times 1.3 =$	2.36 kPa

Tension Forces (central bolts)

		T1	T2	
1.5Q1:	N*/anchor =	5.18	4.88	kN
1.5Q2:	N*/anchor =	7.76	7.31	kN
1.5Q3:	N*/anchor =	7.14	6.30	kN
Wuls:	N*/anchor =	11.23	9.90	kN

Max N*/anchor = **11.23** kN**Shear Force per Fixing (1.2G)**

$1.2 \times \text{Weight of Glass Panel} = 1.2 \times (28 \text{ kN/m}^3 \times \text{thickness} \times \text{Area}) = 0.34 \text{ kN}$
 $1.2 \times \text{Weight of Al Channel} = 1.2 \times (0.5 \text{ kN/m} \times \text{spacing}) = 0.24 \text{ kN}$

1.2G: V*/anchor = **0.58** kN**A. Fixing to Concrete**

Refer to page 11 for design calculations.

Anchor Spacing= 80mm Concrete Strength, $f'_c = 20 \text{ MPa}$ min
 Concrete Edge Dist= 50mm min Considered as NON-Cracked Concrete

Using M10 Chemset Anchors with Epcon C8 Series Epoxy.

$\phi N = 16.80 \text{ kN}$ OK CDR= 0.88 < 1.2 OK
 $\phi V = 2.80 \text{ kN}$ OK

Use M10 Chemset Anchors (Grade 316 Stainless Steel) with Epcon C8 Series Epoxy.
 Drilled hole depth to be 120 mm min into concrete.

(spacing = 400mm max centres)

B. Fixing to Steel

Using M10 Grade A4/316 SS (A4-70)

$\phi N = 27.20 \text{ kN}$ OK CDR= 0.33 OK
 $\phi V = 17.86 \text{ kN}$ OK

Use M10 Grade 316 Stainless Steel (A4-70) Bolts with metric round washer per fixing.

(spacing = 400mm max centres)

C. Fixing to Timber Using BoltCapacity is controlled by bearing on washers. ($\phi Q = \phi k_1 \times k_3 \times F_p \times A_w$)where: $F_p = 5.3 \text{ MPa}$ (wet) or 8.9 MPa (dry), $\phi = 0.7$, $k_1 = 0.8$, $k_3 = 1$

Using 65x65x5 Square S/S washer

 $\phi Q = 12.20 \text{ kN}$ (wet) OK

Use M10 Grade 316 Stainless Steel (A4-70) Bolts with 65x65x5 Square S/S washers.

(spacing = 400mm max centres)

Chemical Anchoring - ChemSet Anchor Stud Design Calculator

European Technical Approval ETA-10/0309

Input Description (Strength Limit State Design)		Input Data (per anchor)		Plan View - Generic Dimensions in (mm)		Project Details					
1. Number of anchors (n)	n =	2	-			Project Name:-					
2. Anchor Spacing (a)	a =	80	mm			Project Site Address:-					
3. Concrete Edge Distance (e)	e =	50	mm			Company Name:-					
4. Concrete Cylinder Strength (f'c)	f'c =	20	MPa			Design Identification:-					
5. Cracked Conc. (C) or Non-Cracked (N)	C or N	N	-			Date:-					
6. Effective Depth (h>6xdh)	h =	120	mm								
7. Anchor Stud size (db) - M8 → M36	db =	10	mm								
8. Concrete Edge Distance Corner (e1)	e1 =	50	mm								
9. Internal to a row (I) or end of row (E)	I or E	E	row								
10. Dry Hole (D) or Wet hole (W)	D or W	W	-								
11. Min Concrete Sub'te Thickness (bm)	bm =	150	mm	ChemSet™ Anchor Stud "Specification" Special Length - Use Typ Thr'd Rod or Diff.Size		EPCON™ C8 "Specification" C8-450					
12. Anchor Stud Grade (5.8, 8.8, 316 SS)	Grade =	316	SS	Hole Diameters (mm) Drill db = 12 Fixture dj = 12		Capacity Reduction Factors Concrete Tension $\phi = 0.56$ Concrete Shear $\phi = 0.6$ Steel Tension/Shear $\phi = 0.8$		Direction of Shear Design Load - α 			
13. Fixture Thickness (t)	t =	5	mm								
14. Effective Length (Le)	Le =	125	mm								
15. Design Tensile Load-per anchor (N*)	N* =	12	kN								
16. Design Shear Load-per anchor (V*)	V* =	1	kN								
17. Direction of Shear design load (α)	$\alpha =$	0	°								
18. Service Temperature (°C)	-40°C to +40°C	-	-								
Output Description (Strength Limit State Design)		Output Data (per anchor)		Elevation View - Generic Dimensions in (mm)		Anchor Loaded					
DESIGN O.K.						"E" Anchor end of a row 					
Des. Red. Ult. CONC. Tensile Capacity	$\phi N_{urc} =$	16.8	kN			"I" Anchor internal to a row 					
Red. Char. Ult. STEEL Tensile Capacity	$\phi N_{us} =$	23.8	kN								
Des. Red. Ult. CONC. Shear Capacity	$\phi V_{urc} =$	2.8	kN								
Red. Char. Ult. STEEL Shear Capacity	$\phi V_{us} =$	17.0	kN								
Drill hole diameter	db =	12	mm								
TENSION O.K.											
Design Red. Ult. Tensile Capacity	$\phi N_{ur} =$	16.8	kN								
Tension Design Check	$N^*/\phi N_{ur} =$	0.72	< 1								
SHEAR O.K.											
Design Red. Ult. Shear Capacity	$\phi V_{ur} =$	2.8	kN								
Shear Design Check	$V^*/\phi V_{ur} =$	0.35	< 1								
COMBINED TENSION SHEAR O.K.											
Combined Check - $N^*/\phi N_{ur} + V^*/\phi V_{ur} =$				1.07		< 1.2					
Anchor Size	db	Metric		8	10	12	16	20	24	30	36
Drill hole diameter	dh	(mm)		10	12	14	18	24	26	N/A	N/A
Stressed Area	As	(mm²)		33	53	79	154	232	337	N/A	N/A
Anchor Stud Yield Strength	fy	(MPa)		450	450	450	450	450	450	N/A	N/A
Red.Char. Ult. Steel Tensile Capacity	ϕN_{us}	(kN)		14.9	23.8	35.3	69.3	104.6	151.4	N/A	N/A
Red.Char. Ult. Steel Shear capacity	ϕV_{us}	(kN)		10.7	17.0	25.3	49.6	74.9	108.5	N/A	N/A
Edge distance for no conc.cone reduction	ec	(mm)		35	40	50	65	80	100	N/A	N/A
Anchor spacing for no conc.cone reduction	ac	(mm)		50	60	75	100	120	145	N/A	N/A
Absolute Minimum edge dist. & anc'r spac.	em & am	(mm)		25	30	35	50	60	75	N/A	N/A
Effective Depth - h				Design Reduced Ultimate tensile capacity ϕN_{ur} (kN per anchor) Based on edge distance (ec) and anchor spacing (ac) for no conc.cone reduction							
60	(mm)			5.3							
65	(mm)			5.9							
70	(mm)			6.6	6.6						
80	(mm)			8.1	8.1						
90	(mm)			9.7	9.7	9.7					
100	(mm)			11.2	11.3	11.3					
110	(mm)			12.3	13.0	13.0	13.0				
125	(mm)			14.0	15.8	15.8	15.8				
140	(mm)			14.9	18.7	18.7	18.7				
150	(mm)			14.9	20.8	20.8	20.8	20.8			
160	(mm)			14.9	22.3	22.9	22.9	22.9	22.9		
170	(mm)			14.9	23.7	25.1	25.1	25.1	25.1		
180	(mm)			14.9	23.8	27.3	27.3	27.3	27.3		
190	(mm)			14.9	23.8	29.6	29.6	29.6	29.6	N/A	
220	(mm)			14.9	23.8	35.3	36.9	36.9	36.9	N/A	
240	(mm)			14.9	23.8	35.3	42.0	42.0	42.0	N/A	N/A
270	(mm)			14.9	23.8	35.3	50.2	50.2	50.2	N/A	N/A
330	(mm)			14.9	23.8	35.3	67.8	67.8	67.8	N/A	N/A
350	(mm)			14.9	23.8	35.3	69.3	74.1	74.1	N/A	N/A
The design engineer should ensure the structural element is capable of supporting these loads. Refer to Ramset™ Specifiers Anchoring Resource Book ANZ for more information or explanation of Tech. Data.											
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6. Wind Load Assessment for Pool Fence

From the testing

Panel size used = 1200mm wide x 1100mm high glass (1000mm height from FFL)

Maximum Target Load (Test C) = 422.3kg at 500mm from FFL

Bending Moment along the base (tested) = 2.49 kNm

Pool Fence

Panel size = 1200mm wide x 1300mm high glass (1200mm height from FFL)

For EXTRA High Wind (EH):

Vuls = 55m/s

Qu = 1.815 kPa

External Pressure Coefficient, say = 1.3

Design Wind Load, Wu = 2.3595 kPa

Bending Moment along the base (from wind) = 2.38 kNm (less than 2.49 kNm tested)

Hence OK

Based from the assessment, the pool fence with size of 1200mm wide x 1300mm high glass (1200mm height from FFL) is satisfactory for up to maximum Extra High Wind.

7. Alternative Base Fixing into Timber (at 300mm max centres)

- Balustrade - C3 load type - Extra High Wind

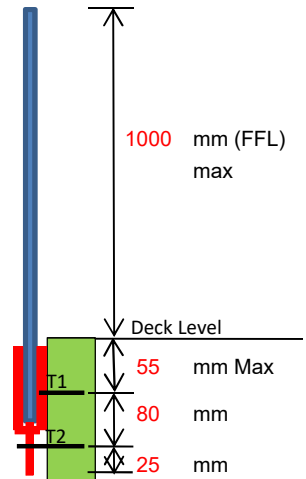
Maximum Tributary Spacing of Fixings = 300 mm
 Number of row of base fixings per panel = 3

C3 loading	1.5Q1:	$1.5 \times 0.6 \text{ kN} / (\text{no of base fixings}) =$	0.3 kN
	1.5Q2:	$1.5 \times 0.75 \text{ kN/m} \times \text{trib spacing} =$	0.338 kN
	1.5Q3:	$1.5 \times 1.0 \text{ kPa} =$	1.5 kPa
Wind - Extra High	Wuls:	$0.6 \times 55 \times 55 / 1000 \times 1.3 =$	2.36 kPa

Tension Forces (central bolts)

		T1	T2	
1.5Q1:	N*/anchor =	4.26	3.96	kN
1.5Q2:	N*/anchor =	4.79	4.45	kN
1.5Q3:	N*/anchor =	3.62	3.10	kN
Wuls:	N*/anchor =	5.70	4.88	kN

Max N*/anchor = 5.70 kN



Shear Force per Fixing (1.2G)

$1.2 \times \text{Weight of Glass Panel} = 1.2 \times (28 \text{ kN/m}^3 \times \text{thickness} \times \text{Area}) = 0.21 \text{ kN}$
 $1.2 \times \text{Weight of Al Channel} = 1.2 \times (0.5 \text{ kN/m} \times \text{spacing}) = 0.18 \text{ kN}$

1.2G: V*/anchor = 0.39 kN

ht (Glass finished height from top fixings)	=1055mm
---	---------

Combined Load (1.2G + 1.5Q or Wuls)

Additional N* due to 1.2G = 0.24 kN
 e = 50 mm

Max N*/anchor = 5.94 kN

Fixing into Timber using Coach Screws / Lagscrews

As per NZS3603, Timber Group J5, Screws in Withdrawal. ($\phi Q = \phi_n k_1 K p Q_k$)

where: $\phi = 0.7$, $k_1 = 1$ (brief), $K = 0.7$ (wet) or 1 (dry)

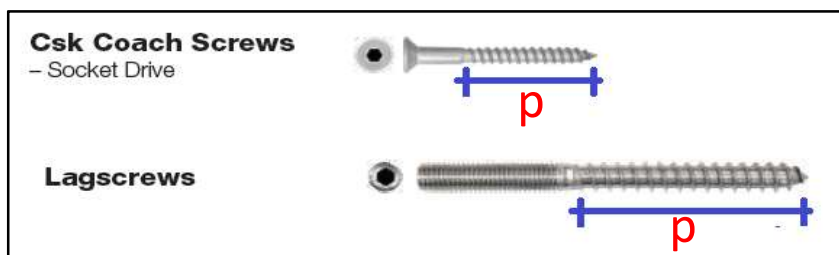
$Q_k = 107 \text{ N/mm}$ (M10 Coach Screws) or 118 N/mm (M12 Coach Screws)

Using M10 Coach Screws (spacing = 300mm max centres)

$\phi Q = 52.43 \text{ N/mm}$ (wet) Min Screw Penetration, p = 114 mm (wet)
 $\phi Q = 74.9 \text{ N/mm}$ (dry) Min Screw Penetration, p = 80 mm (dry)

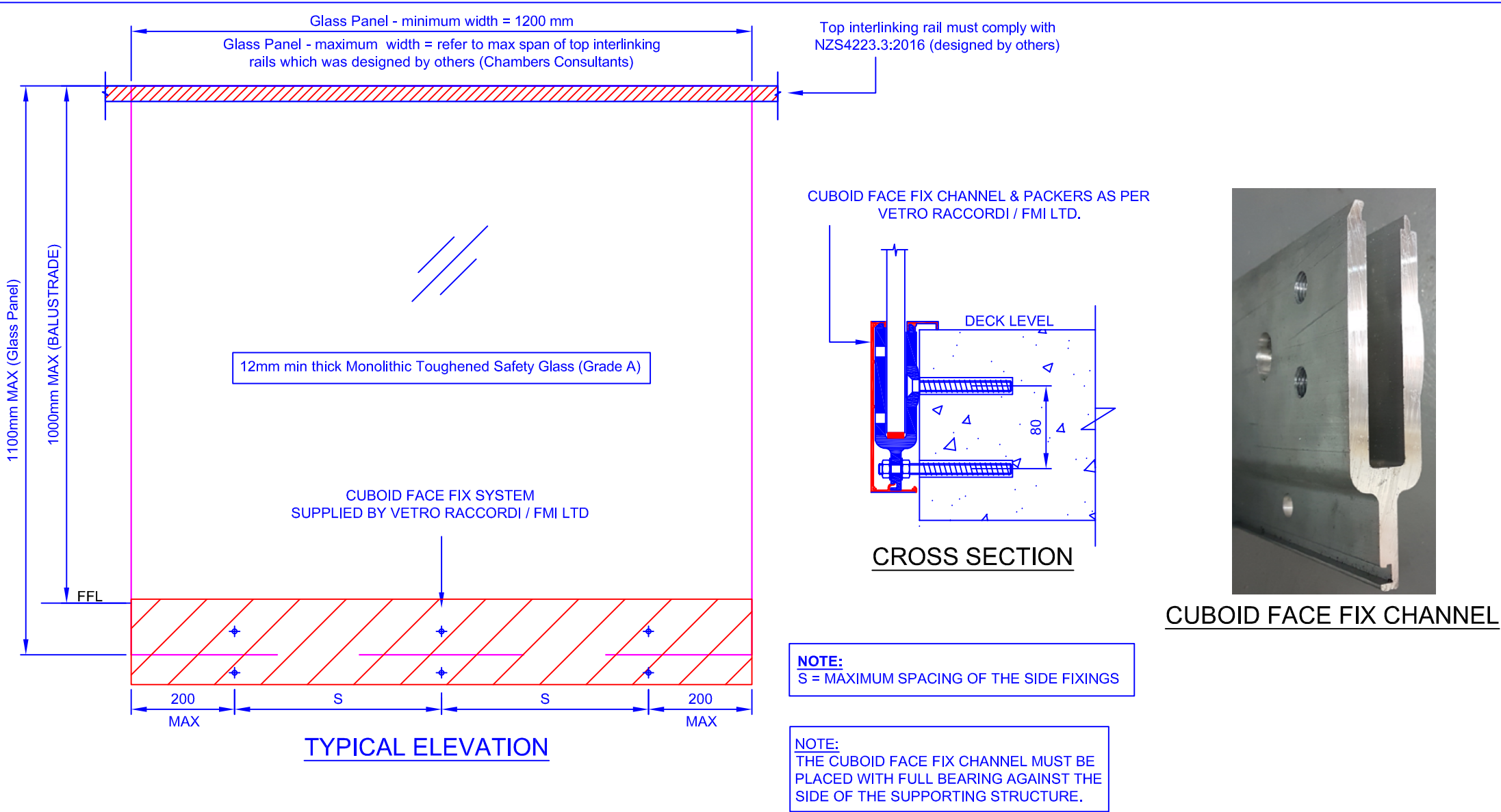
Using M12 Coach Screws (spacing = 300mm max centres)

$\phi Q = 57.82 \text{ N/mm}$ (wet) Min Screw Penetration, p = 103 mm (wet)
 $\phi Q = 82.6 \text{ N/mm}$ (dry) Min Screw Penetration, p = 72 mm (dry)

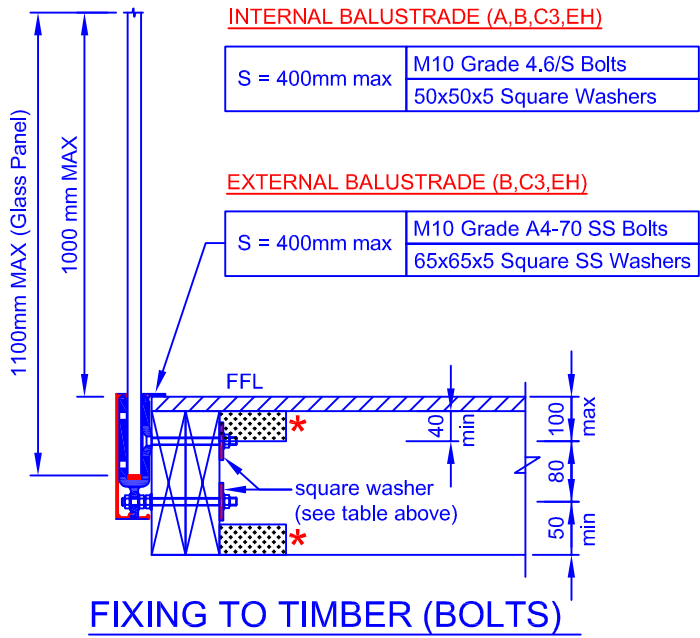
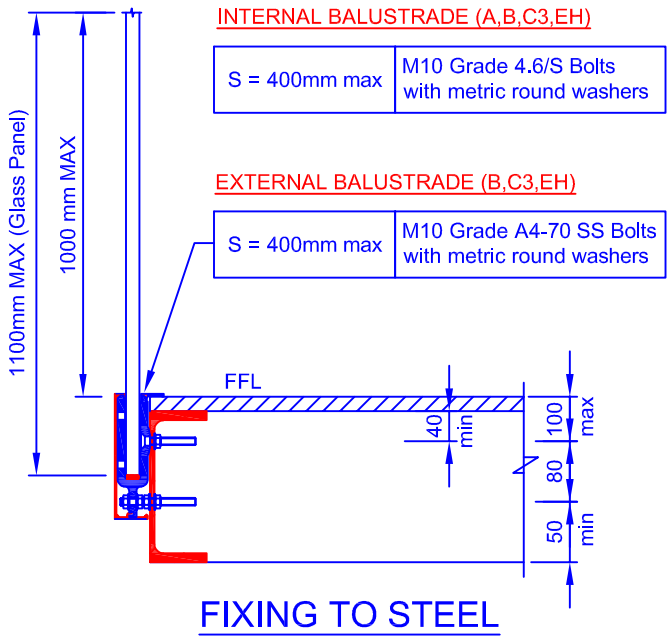
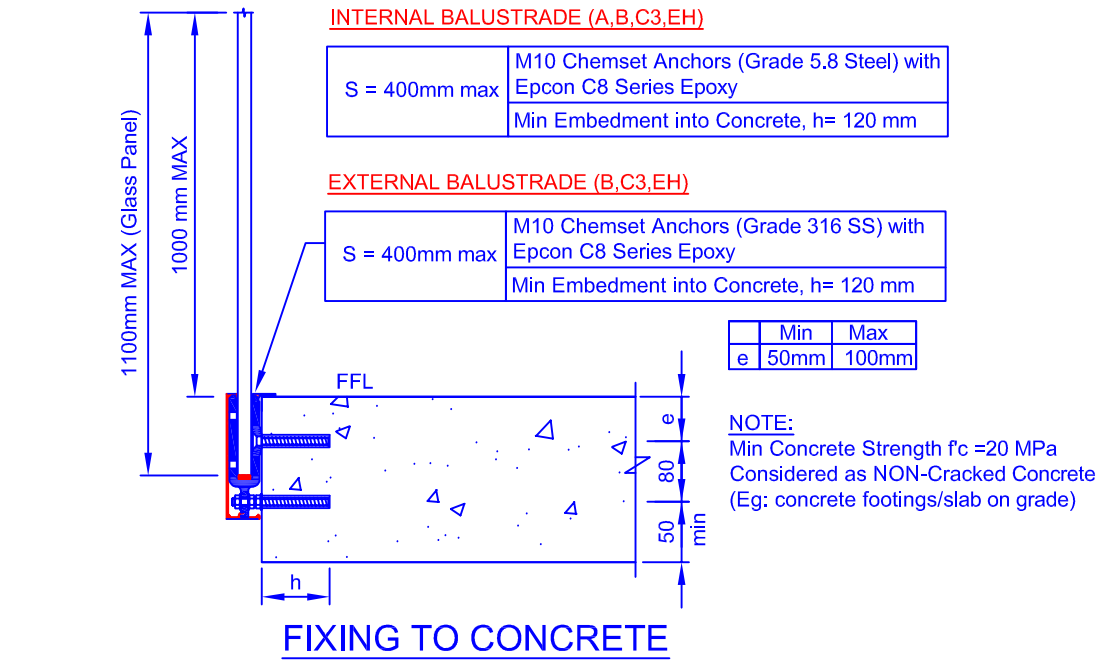


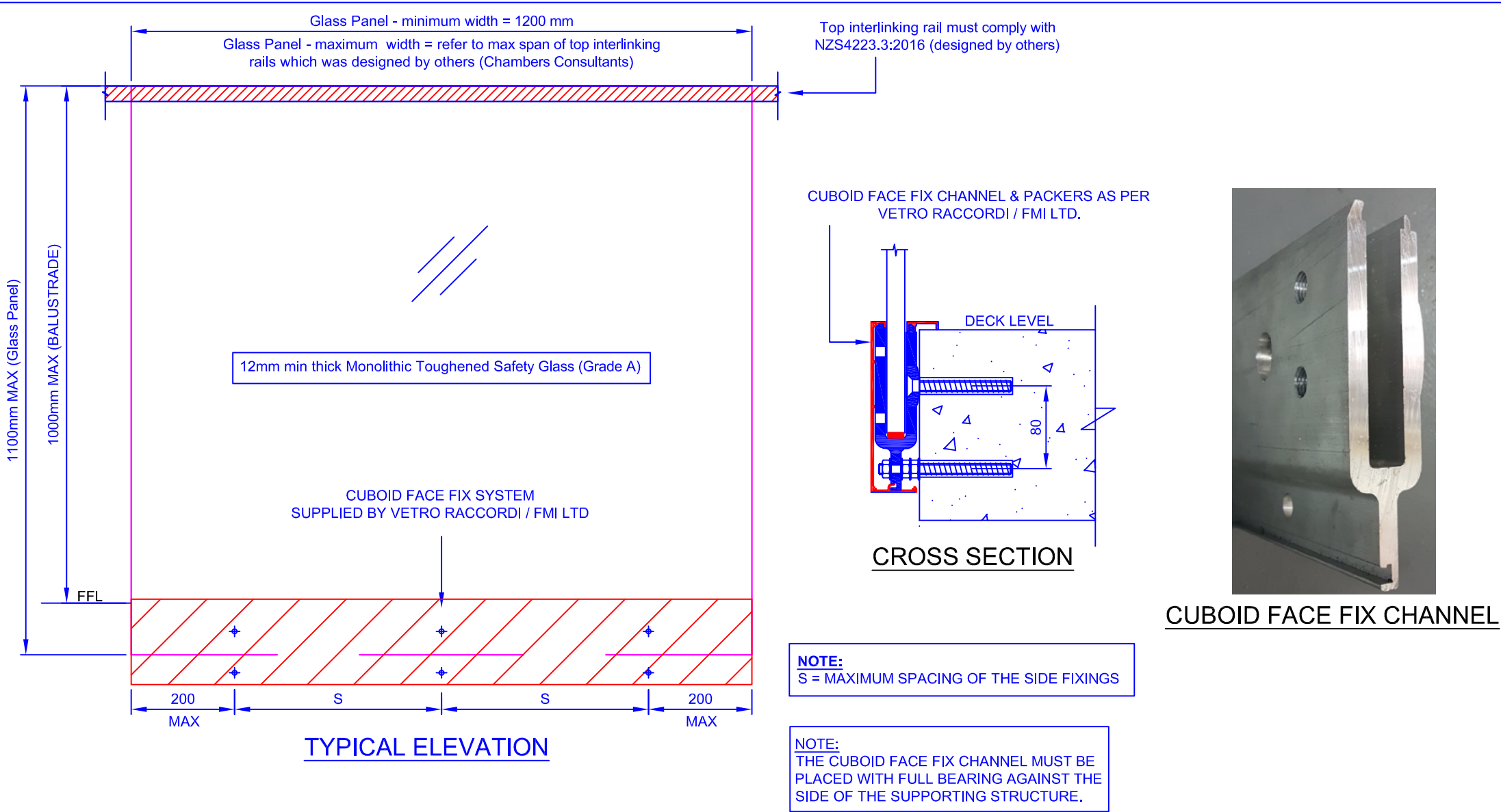
MINIMUM REQUIREMENTS FOR COACHSCREWS / LAGSCREWS

Option 1: Using M10 Stainless Steel 316	Minimum Screw Penetration (p) into timber (mm) =	114	external
		80	internal
Option 2: Using M12 Stainless Steel 316	Minimum Screw Penetration (p) into timber (mm) =	103	external
		72	internal



THIS GLASS BALUSTRADE IS SUITABLE FOR THE FOLLOWING:	
LIVE LOAD:	
OCCUPANCY TYPE	REFER TABLE 3.3 OF AS/NZS 1170
A	ALL AREAS WITHIN OR SERVING EXCLUSIVELY ONE DWELLING INCLUDING STAIRS, LANDINGS ETC. BUT EXCLUDING EXTERNAL BALCONIES & EDGES OF ROOFS.
B & C3	EXTERNAL DOMESTIC BALCONIES, OFFICES AND WORK AREAS. (NOT SUBJECT TO OVER CROWDING)
WIND LOAD: UP TO "EXTRA HIGH" (EH) WIND ZONE WITH MAXIMUM BASIC WIND SPEED OF 55 m/s. (DESIGN WIND PRESSURE = 2.36 kPa @ ULS)	
FIXINGS:	
1. ALL ANCHORS MUST BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS REQUIREMENTS.	
2. BOLTING ARRANGEMENT MUST COMPLY WITH RELEVANT MATERIAL CODES.	
3. STRENGTH & STIFFNESS OF THE SUBSTRATE STRUCTURE MUST BE SUFFICIENT FOR THE BALUSTRADE LOADS - THIS MUST BE SPECIFICALLY CHECKED BY OTHERS FOR EACH SITUATION.	
DURABILITY:	
1. ALL FIXINGS & STRUCTURAL STEEL MUST COMPLY WITH SECTION 4 "DURABILITY" OF NZS 3604:2011.	
CONNECTION TO SUPPORTING DECK FRAMING:	
* 1. FOR FIXING OF BOUNDARY/END JOISTS TO DECK FRAMING (STRAPS, BOLTS,ETC), REFER TO NZS3604:2011 FIGURE 7.10. (OTHERWISE TO BE SPECIFICALLY DESIGNED BY OTHERS.)	





THIS GLASS BALUSTRADE IS SUITABLE FOR THE FOLLOWING:

LIVE LOAD:

OCCUPANCY TYPE	REFER TABLE 3.3 OF AS/NZS 1170
A	ALL AREAS WITHIN OR SERVING EXCLUSIVELY ONE DWELLING INCLUDING STAIRS, LANDINGS ETC. BUT EXCLUDING EXTERNAL BALCONIES & EDGES OF ROOFS.
B & C3	EXTERNAL DOMESTIC BALCONIES, OFFICES AND WORK AREAS. (NOT SUBJECT TO OVER CROWDING)

WIND LOAD: UP TO "EXTRA HIGH" (EH) WIND ZONE WITH MAXIMUM BASIC WIND SPEED OF 55 m/s. (DESIGN WIND PRESSURE = 2.36 kPa @ ULS)

FIXINGS:

- ALL ANCHORS MUST BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS REQUIREMENTS.
- BOLTING ARRANGEMENT MUST COMPLY WITH RELEVANT MATERIAL CODES.
- STRENGTH & STIFFNESS OF THE SUBSTRATE STRUCTURE MUST BE SUFFICIENT FOR THE BALUSTRADE LOADS - THIS MUST BE SPECIFICALLY CHECKED BY OTHERS FOR EACH SITUATION.

DURABILITY:

- ALL FIXINGS & STRUCTURAL STEEL MUST COMPLY WITH SECTION 4 "DURABILITY" OF NZS 3604:2011.

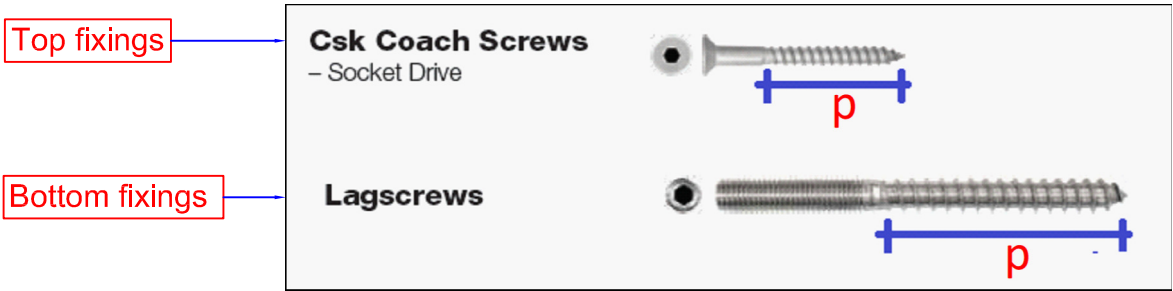
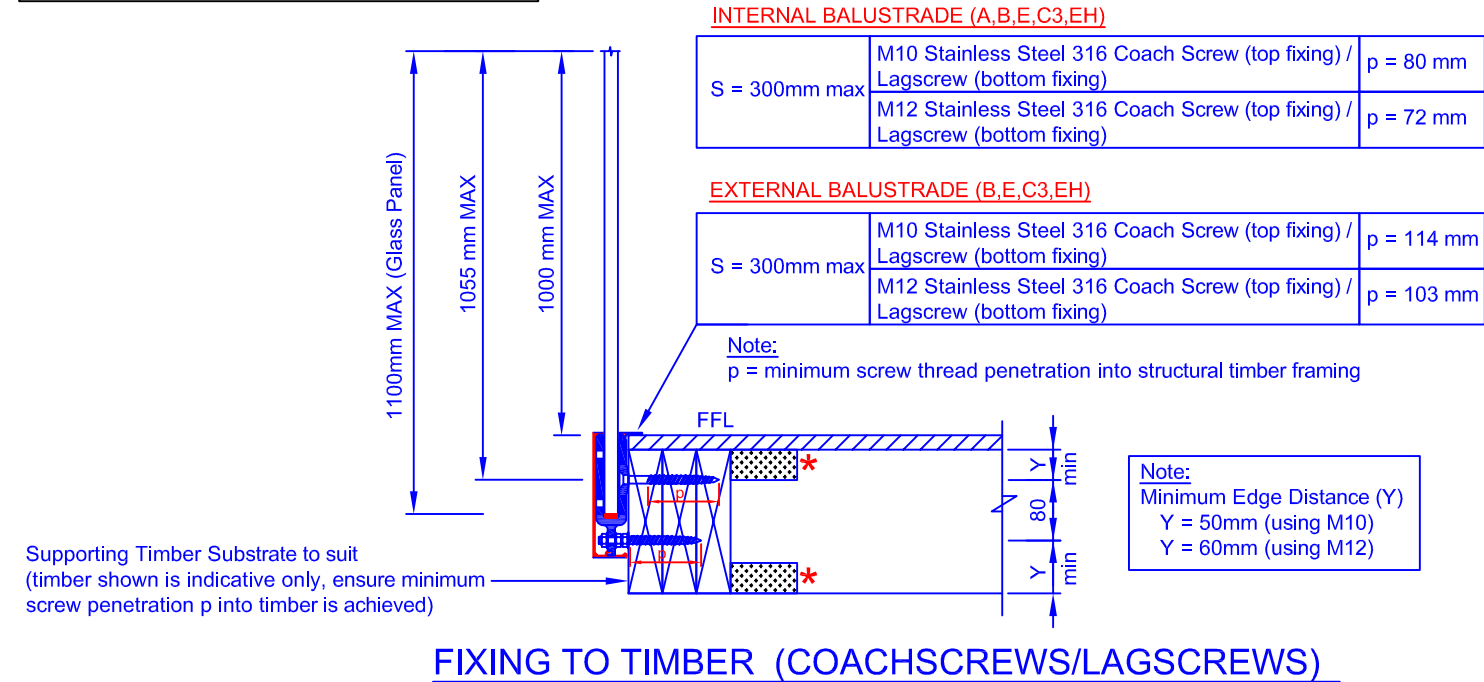
CONNECTION TO SUPPORTING DECK FRAMING:

* 1. FOR FIXING OF BOUNDARY/END JOISTS TO DECK FRAMING (STRAPS, BOLTS, ETC), REFER TO NZS3604:2011 FIGURE 7.10. (OTHERWISE TO BE SPECIFICALLY DESIGNED BY OTHERS.)



CUBOID FACE FIX CHANNEL

Alternative Base Fixing Option
(fixings at 300mm max centres)



p = minimum screw thread penetration into structural timber framing

DETAILS OF COACH SCREWS / LAGSCREWS

Glass Panel - minimum width = 1200 mm

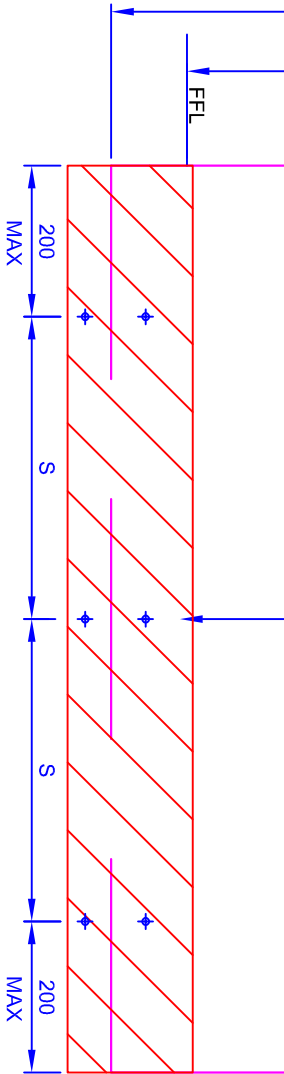
Glass Panel - maximum width = refer to max span of top interlinking rails which was designed by others (Chambers Consultants)

Top interlinking rail must comply with NZS4223.3:2016 (designed by others)

1300mm MAX (Glass Panel)
1200mm MAX (POOL FENCE)

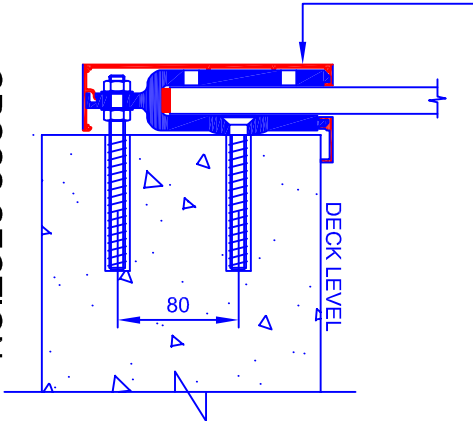
12mm min thick Monolithic Toughened Safety Glass (Grade A)

CUBOID FACE FIX SYSTEM
SUPPLIED BY VETRO RACCORDI / FMI LTD

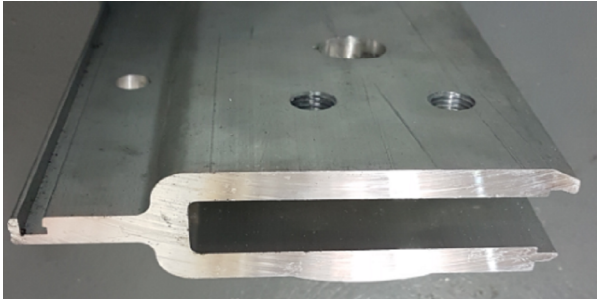


TYPICAL ELEVATION

CUBOID FACE FIX CHANNEL & PACKERS AS PER VETRO RACCORDI / FMI LTD.



CROSS SECTION



CUBOID FACE FIX CHANNEL

THIS POOL FENCE IS SUITABLE FOR THE FOLLOWING:

WIND LOAD: UP TO "EXTRA HIGH" (EH) WIND ZONE WITH MAXIMUM BASIC WIND SPEED OF 55 m/s.

(DESIGN WIND PRESSURE = 2.36 kPa @ ULS)

FIXINGS:

1. ALL ANCHORS MUST BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS REQUIREMENTS.

2. BOLTING ARRANGEMENT MUST COMPLY WITH RELEVANT MATERIAL CODES.

3. STRENGTH & STIFFNESS OF THE SUBSTRATE STRUCTURE MUST BE SUFFICIENT FOR THE BALUSTRADE LOADS - THIS MUST BE SPECIFICALLY CHECKED BY OTHERS FOR EACH SITUATION.

DURABILITY:

1. ALL FIXINGS & STRUCTURAL STEEL MUST COMPLY WITH SECTION 4 "DURABILITY" OF NZS 3604:2011.

CONNECTION TO SUPPORTING DECK FRAMING:

1. FOR FIXING OF BOUNDARY/END JOISTS TO DECK FRAMING (STRAPS, BOLTS, ETC), REFER TO NZS3604:2011 FIGURE 7.10.

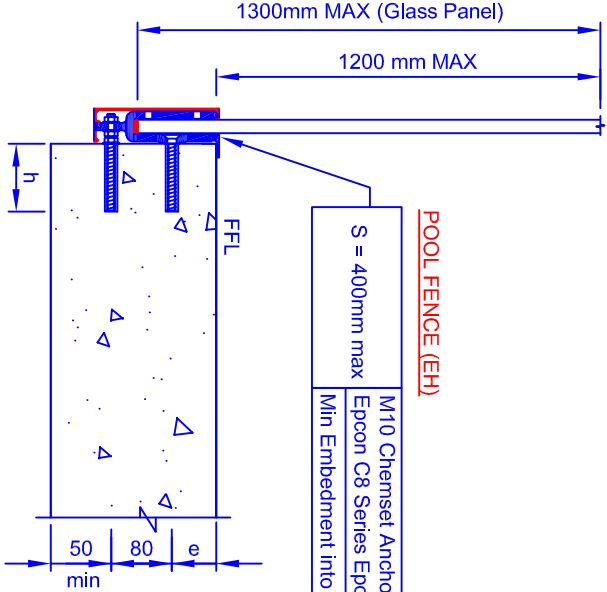
(OTHERWISE TO BE SPECIFICALLY DESIGNED BY OTHERS.)

POOL FENCE (EH)

S = 400mm max
M10 Chemset Anchors (Grade 316 SS) with
Epocon C8 Series Epoxy
Min Embedment into Concrete, h= 120 mm

e	Min	Max
	50mm	100mm

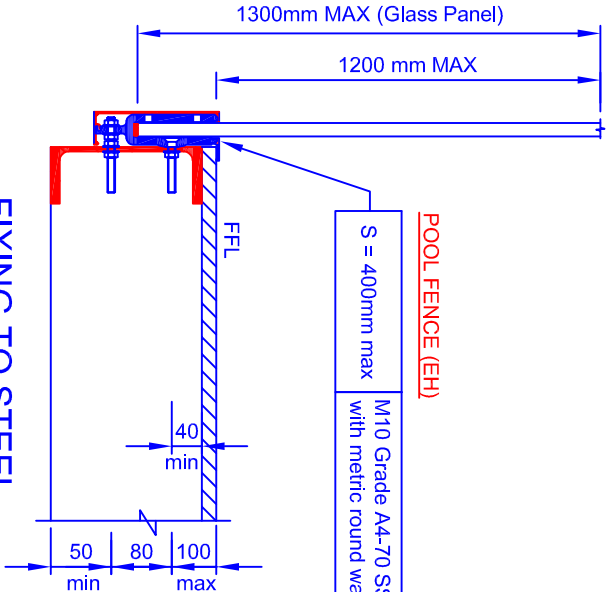
NOTE:
Min Concrete Strength $f_c = 20$ MPa
Considered as NON-Cracked Concrete
(Eg: concrete footings/slab on grade)



FIXING TO CONCRETE

POOL FENCE (EH)

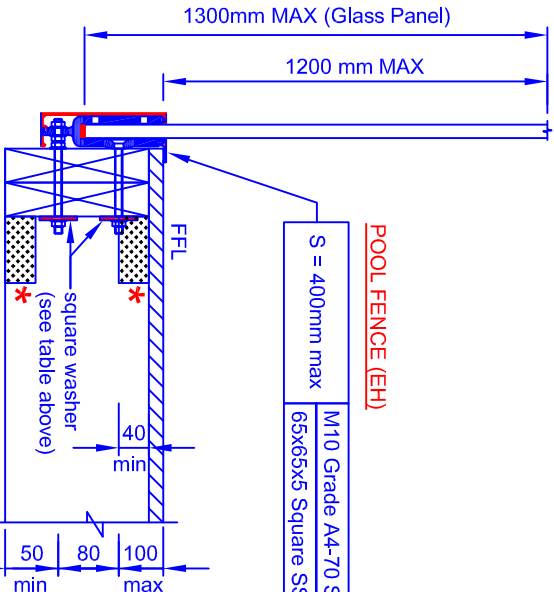
S = 400mm max
M10 Grade A4-70 SS Bolts
with metric round washers



FIXING TO STEEL

POOL FENCE (EH)

S = 400mm max
M10 Grade A4-70 SS Bolts
65x65x5 Square SS Washers



FIXING TO TIMBER (BOLTS)

P & P CONSULTING ENGINEERS LTD

Civil and Structural Engineering
6A Montel Avenue, Henderson ph: 836-1853

VETRO RACCORDI / FMI LTD - CUBOID FACE FIX

POOL FENCE - 12mm thick TOUGHENED GLASS (WITH TOP CAPPING RAIL)

Scales NOT TO SCALE

Drawn JD

Date 15/7/2024

Project 11/243 (PS39)

Sheet ENG 02