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Ref: 11/243/ds47 12 July 2023

### **Vetro Raccordi / FMI Ltd**

### ASSESSMENT OF FRAMELESS GLASS BALUSTRADE (FULLY CANTILEVERED)

### <u>USING CUBOID FACE FIX (Heavy Duty) SYSTEM &</u> 17.52mm thick SGP TOUGHENED LAMINATED GLASS



(Glass Finished Height from FFL = 1000mm max)

	INDEX	PAGE
1.	Producer Statement - Design	1
2.	<u>Design General</u>	2
	The glass balustrade had been tested to comply with AS/NZS 1170.1: 2002 Table 3.3 Minimum Imposed Actions for Barriers under Occupancy Type A, B, E and C3.	
	The glass balustrade had also been tested for max "Extra High" wind load.	
3	Load Tests	3
4	Tests Arrangement & Results	4
4	1 <u>Balustrade</u>	4
	Based on the testing, the fully cantilevered glass balustrade which comprise 17.52mm thick SGP Toughened Laminated Grade A Safety Glass (8mm Toughened) supported by Cuboid Face F (Heavy Duty) System was sufficient for the following:	oughened
	<ul><li>Occupancy types A, B, E, C3</li><li>Up to max "Extra High" Wind</li></ul>	
5	Testing to Demonstrate Compliance of Structural Glass Barrier withou an Interlinking Rail	<u>ıt</u> 6
	Based on the testing, the fully cantilevered 17.52mm thick SGP Toughened Laminated Grade A Safety Glass (8mm Toughened + 1.52 SGP stiff interla + 8mm Toughened) supported by Cuboid Face Fix (Heavy Duty) System has complied with the load and deflection requirements of Acceptable Solution Clause 7.3.1 (Amendment 15).	yer ad
6	Base Fixings	7
	Refer to Summary Drawing ENG 01 for reference.	
6	<ul> <li>Base Fixings for Internal Balustrade</li> <li>➤ For Occupancy types A, B, E, C3</li> <li>➤ For Up to max "Extra High" Wind</li> </ul>	7
6	2 Base Fixings for External Balustrade  ➤ For Occupancy types B, E, C3  ➤ For Up to max "Extra High" Wind	9

### **Notes:**

- 1. Any parts of the structure which are not covered by the specific design included with these calculations must comply either with the New Zealand Building Code or specific design as detailed by others. Any exceptions to this should be referred back to this Design Office.
- 2. The above calculations include structural work for which a Building Consent must be obtained prior to building. It is the Owner's responsibility to obtain all necessary consents.
- 3. It is assumed that the strength and stiffness of the substrate is sufficient to adequately resist the balustrade loads this must be confirmed for each installation situation.
- 4. This design assumes that all the specified members are suitably protected from excess moisture in accordance with Section E1, E2 and E3 of the Building Code. All timber, steelwork, bolts and fasteners to be corrosion protected in accordance with the requirements of NZS 3604:2011 Chapter 4, Durability.
- 5. This design is for glass panels which comply with AS/NZS 2208 and accessories supplied by Vetro Raccordi / FMI Limited.







GLASS

### PRODUCER STATEMENT - PS1 - DESIGN

(Guidance on use of Producer Statements (formerly page 2) is available at www.engineeringnz.org)

ISSUED BY:	P & P CONSULTING ENGINEERS	SLID	
	(De	sign Firm)	
TO:	VETRO RACCORDI / FMI LIMITE	D	
	•	r/Developer)	
TO BE SUPPLIED TO:	(Building C	onsent Authority)	
IN RESPECT OF: GLASS	BALUSTRADE WITH CUBOID FA	• *	52mm SGP TOUGHENED LAMINATED
AT: VARIOUS SITES ( Oc		max "EXTRA HIGH" Win	d)
-	LOT (Address)		\$0
We have been engaged by	the owner/developer referred to ab	ove to provide:	
GLASS TESTING REVIEW	V AND DESIGN FOR BASE FIXING	5	
	(Extent o	f Engagement)	
services in respect of the re	equirements of Clause(s) F2, F	4of the Bu	ilding Code for:
☐ All or ■ Part only (as	specified in the attachment to this s	tatement), of the propose	d building work.
The design carried out by u	us has been prepared in accordance	e with:	
Compliance Documents	s issued by the Ministry of Business	, Innovation & Employme	ntor (verification method/acceptable solution)
Alternative solution as p	per the attached schedule		
The proposed building wor	k covered by this producer stateme	nt is described on the dra	wings titled:
	I LTD - CUBOID FACE FIX ion, and other documents set out in		REF:11/243/DS47, DRAWING ENG01 this statement.
On behalf of the Design F (i) Site verification of the fo (ii) All proprietary products	Firm, and subject to: Ilowing design assumptions meeting their performance specifications	R NOTES AT THE END C	OF DESIGN SUMMARY
documents provided or liste	ed in the attached schedule, will col ertaken the design have the necess	mply with the relevant pro	n the drawings, specifications, and other visions of the Building Code and that b), I also recommend the following level of
□см1 □см2 □см3	B CM4 CM5 (Engineering Cate	gories) or 🔳 as per agreer	ment with owner/developer (Architectural)
(Name of D	Design Professional)		
I am a member of:  Engi The Design Firm issuing thi The Design Firm is a member	neering New Zealand \(\bigcap \text{NZIA and}\) s statement holds a current policy of ber of ACENZ: \(\bigcap \)	d hold the following qualifi Professional Indemnity In	surance no less than \$200,000*.
SIGNED BYParmil Prakas	sh (Name of Design Professional)	(Signature	a) Other
ON BEHALF OF	P & P CONSULTING ENGINE	ERS LTD	Date 12 July 2023

Note: This statement shall only be relied upon by the Building Consent Authority named above. Liability under this statement accrues to the Design Firm only. The total maximum amount of damages payable arising from this statement and all other statements provided to the Building Consent Authority in relation to this building work, whether in contract, tort or otherwise (including negligence), is limited to the sum of \$200,000\*.

This form is to accompany Form 2 of the Building (Forms) Regulations 2004 for the application of a Building Consent.

THIS FORM AND ITS CONDITIONS ARE COPYRIGHT TO ACENZ, ENGINEERING NEW ZEALAND AND NZIA

### 2. DESIGN GENERAL

The glass balustrade was tested to comply with the following:

### **STATUTORY**

 NZS 4223.3:2016
 Glazing In Buildings

 AS/NZS 1170:2002
 Loadings Code

 NZS 3404:1997
 Structural Steel

 NZS 3101:1995
 Concrete

 NZS 3603:1993
 Timber

AS/NZS 1664.1:1997 Aluminium Structures - Part 1 Limit State Design

### **LOADS** (Lateral Loads Only Considered)

Live Loads (Refer to Table 3.3 of AS/NZS 1170:)

<u>Occupancy</u>	Specific Uses	Top E	<u>dge</u>	<u>Infill</u>
Α	Internal Domestic Situation Only	0.35 kN/m	0.6 kN	0.5 kPa
B, E & C3	External Domestic Balconies, Offices and Work Areas. (NOT subject to Over Crowding)	0.75 kN/m	0.6 kN	1 kPa or 0.5 KN

### Wind Loads (EXTRA HIGH)

¥				
Design for EXTRA H	IGH Winds	in terms of	the Wind Speed	categories in
	NZS 3604:	2011 (up to	55 m/s).	
$V_{sit,\beta}(Ultimate)$	=	55.0	m/s	
V <sub>sit.β</sub> (Serviceability)	=	37.3	m/s	
3.14p -				
q	=	1.82	kPa (ULS)	
and	=	0.83	kPa (SLS)	
For external barriers us	1.30			
For internal barriers use Cp =		0.30		
Wind Load = $q x$	Cp =	2.36	kPa (ULS)	
	=	1.08	kPa (SLS)	

### **LOAD FACTORS and DEFLECTIONS**

Importance Level = 2 ULS factor = 1.5Q (Refer Section 4.2.2 of AS/NZS 1170) Maximum Deflection = Height / 30

### 3. LOAD TESTS

<u>Location of Tests</u>: 49 Woodside Avenue, Auckland

<u>Date of Tests</u>: April 2019

<u>Test Description</u>: Load testing of Glass Balustrade

Panel Tested = 1200mm wide x 1100mm high glass panel,

1000mm finished height from FFL

System Description: The fully cantilevered glass balustrade which was supplied by Vetro

Raccordi / FMI Ltd, comprised of 17.52mm thick SGP Toughened

Laminated Grade A Safety Glass (8mm Toughened + 1.52 SGP stiff interlayer + 8mm Toughened) supported by Cuboid Face Fix (Heavy Duty) System.

### Setup / Procedure:

The balustrade was setup with different load tests as noted on page 4. The fully cantilevered glass panel was supported at the base with Cuboid Face Fix (Heavy Duty) System. This channel system was bolted to the steel frame assembly with M10 fixings as shown below.

The hydraulic body frame/ram and load cell or weighing indicator were used to attain the required test loads.

17.52 SGP Toughened Laminated Glass Panel

Cuboid Face Fix — (Heavy Duty) System

Steel Frame Assembly

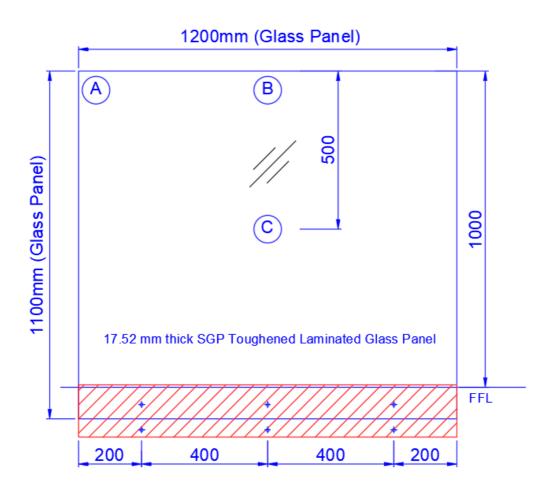
Weighing Indicator

HydraulicBody Frame

3 I Page

### 4. TESTS ARRANGEMENT & RESULTS

### 4.1 BALUSTRADE



<b>TESTS</b>	LOAD LOCATION
Α	Point Load @ Top Corner with steel round disc
В	Horizontal UDL Load @ Top with Solid Steel Beam
С	Infill & Wind Load @ Middle Centre with Framing

### NOTE:

- 1. Assuming a coefficient of variation (Vr) of 10% for the glass, the variability factor kt is taken as 1.33 for 3 test samples.
- 2. The structure to which the balustrade system is attached was not tested or analysed. The strength and stiffness of the substrate structure must be specifically confirmed for each situation.

### **TEST RESULTS (Fracture Check)**

Tests	Target Load (Kg)	Duration (mins)	Observation for Samples 1,2,3
Α	122.0	16	No Fracture
В	183.0	16	No Fracture
С	423	16	No Fracture

### **TEST RESULTS (Deflection Check)**

Tooto	Target Load	Deflec	Domosiko		
Tests	@ SLS (Kg)	Sample 1	Sample 2	Sample 3	Remarks
Α	61.2	22	21	21	Satisfactory
В	91.7	26	25	25	Satisfactory
С	145	20	18	19	Satisfactory

Allowable Deflection = H/30 = 33.3 mm

Based on the testing, the fully cantilevered glass balustrade which comprised of 17.52mm thick SGP Toughened Laminated Grade A Safety Glass (8mm Toughened + 1.52 SGP stiff interlayer + 8mm Toughened) supported by Cuboid Face Fix (Heavy Duty) System was sufficient for the following:

- ➤ Occupancy types A, B, E, C3
- > Up to max "EXTRA High" Wind

### 5. <u>Testing to Demonstrate Compliance of Structural Glass Barrier without an Interlinking Rail</u>

The toughened laminated glass panel had also been tested in accordance with the requirement of Acceptable Solution B1/AS1 Clause 7.3.1 (Amendment 15).

According to this clause, to demonstrate compliance with this requirement, the toughened laminated safety glass barrier without interlinking rails, when both panes of the laminate are fractured, must resist a 0.2 kN concentrated load and must not deflect more than 250mm. The concentrated load shall be applied over an area of 100mm x 100mm and for at least one minute.

The following were used in this testing:

**Laminated Glass:** 

8mm Toughened Glass + 1.52mm SGP stiff Interlayer + 8mm Toughened Glass

Base Supporting System: Cuboid Face Fix (Heavy Duty) System



HydraulicBody Frame

17.52 SGP Toughened Laminated Glass Panel (both panes were fractured)

<u>Procedure:</u> Both panes of the laminate were fractured first and then a 20kg was applied at the top center location of the glass panel using the hydraulic ram.

The test load and deflection were recorded as follows:

Load applied	Deflection at Top (after 1 minute load)
20 kg	164mm < Allowable=250mm ~ OK

Based on the testing, the fully cantilevered 17.52mm thick SGP Toughened Laminated Grade A Safety Glass (8mm Toughened + 1.52 SGP stiff interlayer + 8mm Toughened) supported by Cuboid Face Fix (Heavy Duty) System had complied with the load and deflection requirements of Acceptable Solution B1/AS1 Clause 7.3.1 (Amendment 15).

Refer to Summary Drawing ENG 01 for reference.

### BASE FIXINGS FOR INTERNAL BALUSTRADE

- For Occupancy types A, B, E, C3

- For Up to max "EXTRA High" Wind

Maximum Tributary Spacing of Fixings = 400 mm

Number of row of base fixings per panel = 3

	A,B,E,C3 Loading	1.5Q1:	$1.5 \times 0.6 \text{ kN} / \text{(no of base fixings)} =$	0.3	kN
		1.5Q2:	$1.5 \times 0.75$ kN/m x trib spacing =	0.45	kN
		1.5Q3:	1.5 x 1.0kPa =	1.5	kPa
	Wind (EH)-external	Wuls:	0.6 x 55 x 55 /1000 x 1.3 =	2.36	kPa

**Tension Forces (central bolts)** 

6.1

T1 T2 1.5Q1: 4.80 4.50 kN N\*/anchor = 7.20 6.75 kN 1.5Q2: N\*/anchor = 1.5Q3: N\*/anchor = 6.14 5.36 kN Wuls: N\*/anchor = 9.66 8.43 kN 1100 mm Max

Deck Level

80 mm

100 mm Max

mm

Max N\*/anchor = 9.66 kN

**Shear Force per Fixing (1.2G)** 

1.2 x Weight of Glass Panel = 1.2 x (28 kN/m3 x thickness x Area) = 0.316 kN 1.2 x Weight of Al Channel= 1.2 x (0.5 kN/m x spacing) = 0.24 kN

**1.2G:**  $V^*/anchor = 0.56 \text{ kN}$ 

### A. Fixing to Concrete

Refer to page 8 for design calculations.

Anchor Spacing= 80mm Concrete Strength, f'c = 20MPa min
Concrete Edge Dist= 50mm min Considered as NON-Cracked Concrete

Using M10 Chemset Anchors with Epcon C6 Series Epoxy.

ØN = 22.70 kN OK CDR= 0.62 < 1.2 OK

ØV = 2.80 kN

Use M10 Chemset Anchors (Grade 5.8 Steel) with Epcon C6 Series Epoxy.

Drilled hole depth to be 120 mm min into concrete.

(spacing = 400mm max centres)

### **B. Fixing to Steel**

Using M10 Grade 4.6/S

ØN = 18.56 kN OK CDR= 0.58 OK ØV = 9.62 kN OK

Use M10 Grade 4.6/S Steel Bolts with metric round washer per fixing.

(spacing = 400mm max centres)

### C. Fixing to Timber Using Bolt

Capacity is controlled by bearing on washers. ( $\emptyset Q = \emptyset k1 \times k3 \times Fp \times Aw$ )

where: Fp = 5.3MPa (wet) or 8.9 Mpa (dry),  $\emptyset$ =0.8, k1=1.0 (brief), k3=1

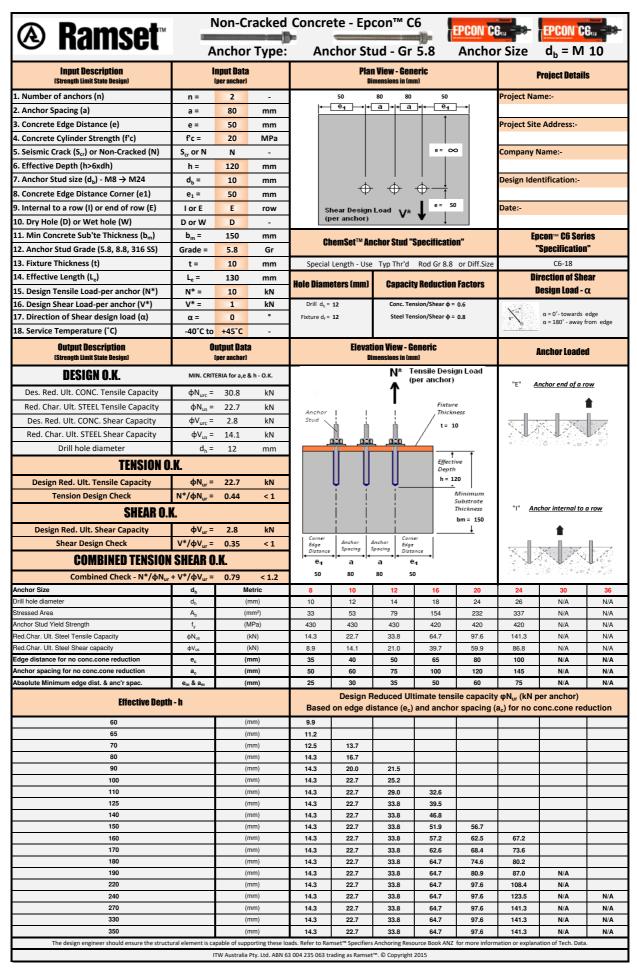
Using 50x50x5 Square Washers

ØQ = 16.99 kN (dry) OK

Use M10 Grade 4.6/S Steel Bolts with 50x50x5 square steel washers.

(spacing = 400mm max centres)

### **Chemical Anchoring - ChemSet Anchor Stud Design Calculator**



1100 mm Max

Deck Level 100 mm Max mm mm

### BASE FIXINGS FOR EXTERNAL BALUSTRADE

- For Occupancy types B, E, C3 - For Up to max "EXTRA High" Wind

Maximum Tributary Spacing of Fixings = 400 mm Number of row of base fixings per panel = 3

	1.5Q1:	$1.5 \times 0.6 \text{ kN} / \text{(no of base fixings)} =$	0.3	kN
B,E,C3 Loading	1.5Q2:	1.5 x 0.75kN/m x trib spacing =	0.45	kN
	1.5Q3:	1.5 x 1.0kPa =	1.5	kPa
Wind (FH)-external	Wuls:	0.6 x 55 x 55 /1000 x 1.3 =	2.36	kPa

### **Tension Forces (central bolts)**

		11	12	
1.5Q1:	N*/anchor =	4.80	4.50	kΝ
1.5Q2:	N*/anchor =	7.20	6.75	
1.5Q3:	N*/anchor =	6.14	5.36	kΝ
Wuls:	N*/anchor =	9.66	8.43	kΝ
				-

Max  $N^*$ /anchor = **9.66** kN



1.2 x Weight of Glass Panel = 1.2 x (28 kN/m3 x thickness x Area) = 0.316 kN 1.2 x Weight of Al Channel= 1.2 x (0.5 kN/m x spacing) = 0.24 kN

> 1.2G:  $V^*/anchor = 0.56 kN$

### A. Fixing to Concrete

Refer to page 10 for design calculations.

Anchor Spacing= 80mm Concrete Strength, f'c = 20MPa min Considered as NON-Cracked Concrete Concrete Edge Dist= 50mm min

Using M10 Chemset Anchors with Epcon C6 Series Epoxy.

CDR= 0.65 < 1.2 OK ØN = **21.50** kN OK

OK ØV = 2.80 kN

Use M10 Chemset Anchors (Grade 316 Stainless Steel) with Epcon C6 Series Epoxy. Drilled hole depth to be 120 mm min into concrete.

(spacing = 400mm max centres)

### **B. Fixing to Steel**

Using M10 Grade A4/316 SS (A4-70)

**27.20** kN OK CDR= 0.28 OK ØN =

17.86 kN ØV = OK

Use M10 Grade 316 Stainless Steel (A4-70) Bolts with metric round washer per fixing.

(spacing = 400mm max centres)

### C. Fixing to Timber Using Bolt

Capacity is controlled by bearing on washers. ( $\emptyset Q = \emptyset \text{ k1 x k3 x Fp x Aw}$ )

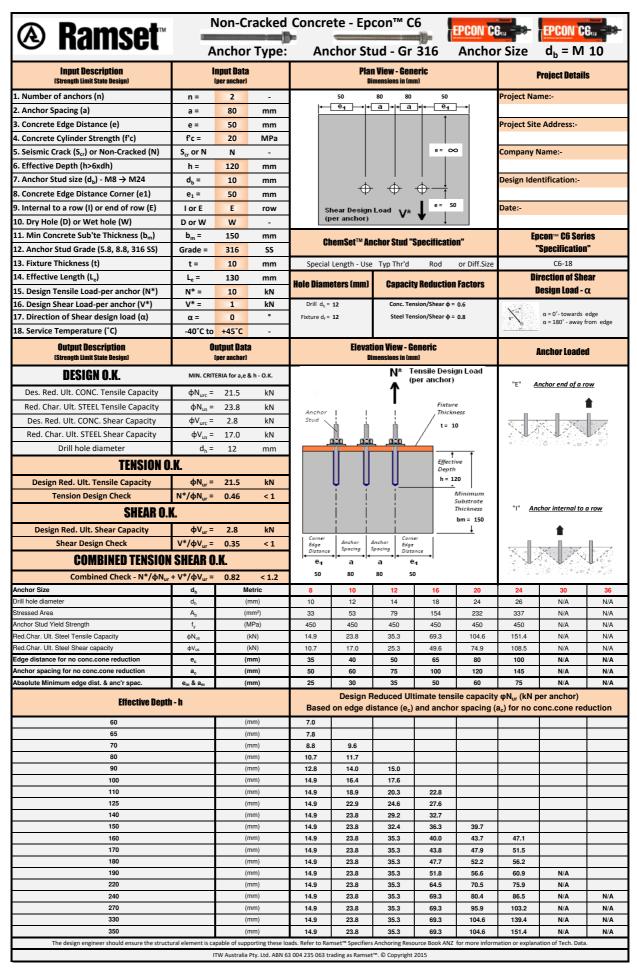
Fp = 5.3MPa (wet) or 8.9 Mpa (dry) ,  $\emptyset$ =0.8, k1=1.0 (brief), k3=1

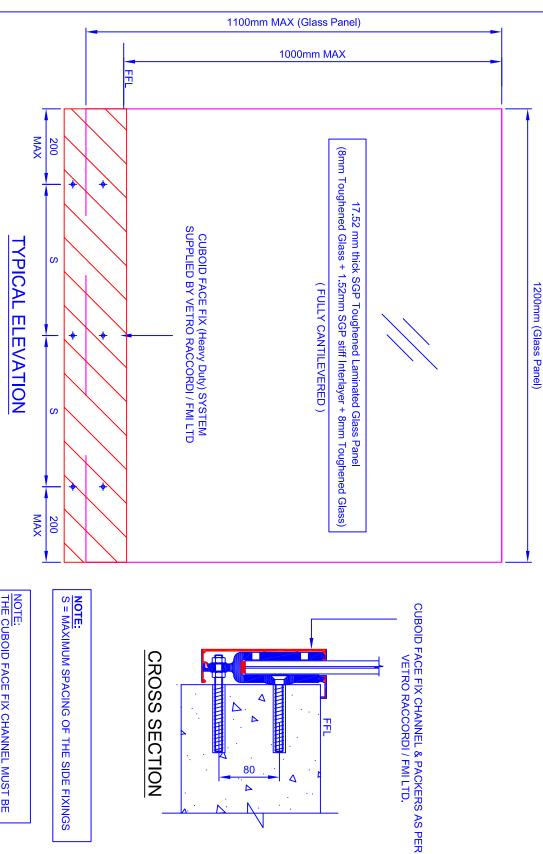
Using 50x50x5 Washers

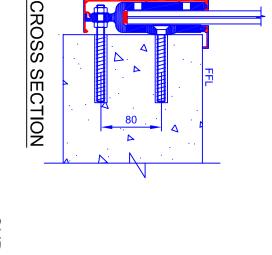
**10.12** kN (wet) ØQ = OK

Use M10 Grade 316 Stainless Steel (A4-70) Bolts with 50x50x5 Square S/S washers.

(spacing = 400mm max centres)







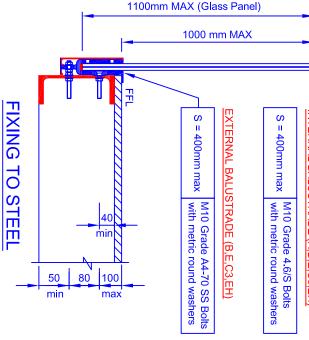


# **CUBOID FACE FIX CHANNEL**

NOTE: S = MAXIMUM SPACING OF THE SIDE FIXINGS

NOTE:
THE CUBOID FACE FIX CHANNEL MUST BE PLACED WITH FULL BEARING AGAINST THE SIDE OF THE SUPPORTING STRUCTURE.

## NTERNAL BALUSTRADE (A,B,E,C3,EH) M10 Grade 4.6/S Bolts with metric round washers



1100mm MAX (Glass Panel)

1000 mm MAX

.BALUSTRADE (B,E,C3,EH)

Min Embedment into Concrete, h= 120 mm M10 Chemset Anchors (Grade 316 SS) with Epcon C6 Series Epoxy S = 400mm max

M10 Chemset Anchors (Grade 5.8 Steel) with Epcon C6 Series Epoxy

Min Embedment into Concrete, h= 120 mm

JSTRADE (A,B,E,C3,EH)

# THIS GLAS S BALUSTRADE IS SUITABLE FOR THE FOLLOWING:

OCCUPANCY TYPE TIVE LOY W E & C3  $\triangleright$ EXTERNAL DOMESTIC BALCONIES, OFFICES AND WORK AREAS.
(NOT SUBJECT TO OVER CROWDING) ALL AREAS WITHIN OR SERVING EXCLUSIVELY ONE DWELLING INCLUDING STAIRS, LANDINGS ETC. BUT EXCLUDING EXTERNAL BALCONIES & EDGES OF ROOFS. REFER TABLE 3.3 OF AS/NZS 1170

AD. (DESIGN WIND PRESSURE = 2.36 kPa @ ULS) UP TO "EXTRA HIGH" (EH) WIND ZONE WITH MAXIMUM BASIC WIND SPEED OF  $55~\mathrm{m/s}$ .

- MANUFAC I. ALL ANC CHORS MUST BE INSTALLED IN ACCORDANCE WITH TURERS REQUIREMENTS.
- 2. BOLTING ARRANGEMENT MUST COMPLY WITH RELEVANT MATERIAL CODES.
- 3. STRENGTH & STIFFNESS OF THE SUBSTRATE STRUCTURE MUST BE SUFFICIENT FOR THE BALUSTRADE LOADS THIS MUST BE SPECIFICALLY CHECKED BY OTHERS FOR EACH SITUATION.

### DURABILITY:

1. ALL FIXINGS & STRUCTURAL STEEL MUST COMPLY WITH SECTION 4 "DURABILITY" OF NZS 3604:2011.

### CONNECT ION TO SUPPORTING DECK TIMBER FRAMING:

1. TO RESIS BOUNDARY PER THE D SIST THE ROTATION AT THE BASE, FIX THE SUPPORTING RY / END JOISTS TO THE SUPPORTING DECK TIMBER FRAMING AS DETAILS FROM NZS3604:2011 FIGURE 7.10.

OTHERWISE THOSE STRAPS, BOLTS, ETC - TO BE SPECIFICALLY DESIGNED

### 1100mm MAX (Glass Panel) FIXING TO TIMBER (BOLTS) 丑 EXTERNAL BALUSTRADE (B,E,C3,EH) S = 400mm max INTERNAL BALUSTRADE (A,B,E,C3,EH) S = 400mm max (see table above) square steel washer 50x50x5 Square Steel Washers 50x50x5 Square SS Washers M10 Grade A4-70 SS Bolts M10 Grade 4.6/S Bolts 50 80 min max

### P 80 P CONSULTING ENGINEERS LTD

FIXING TO CONCRETE

Δ

50

min

80

NOTE:

Min Concrete Strength fc =20 MPa
Considered as NON-Cracked Concrete
(Eg: concrete footings/slab on grade)

 $\triangle$ 

6A Montel Avenue, Henderson ph: 836-1853 and Structural Engineering

VETRO RACCORDI / FMI LTD - CUBOID FACE FIX (HEAVY DUTY)

INTERNAL & EXTERNAL BALUSTRADE - 17.52mm thick SGP TOUGHENED LAMINATED GLASS

**ENG 01** 

Dra 25 ales **∑** Р NOT TO SCALE Date 12/7/2023 Sheet Project 11/243(DS47)