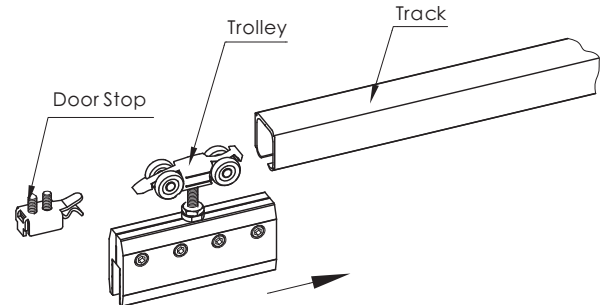


Alumni Sliding Glass Doors

Installation Instructions

1)

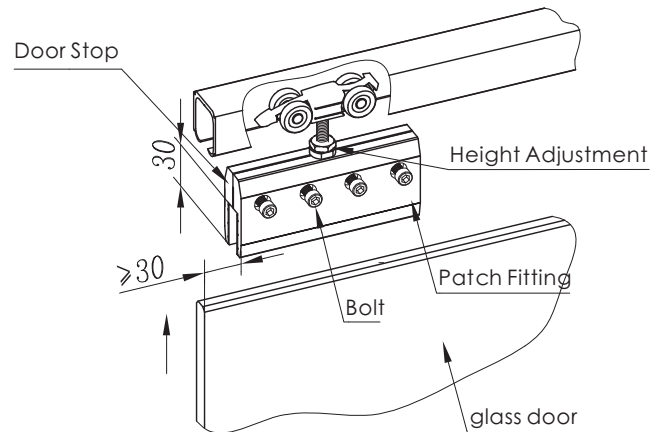
- Measure the track as required to allow for the sliding door.
- Machine the fixing holes in either the top or sides of the extrusion as required for the installation using the grooves as guides, at 200mm centres.
- When side fixing you will need to make the external holes bigger to allow the screw head through the extrusion.
- Screw fixings should be countersunk and sit flush with the channel so they don't interfere with the trolley wheels.
- If adding a glazing channel, this must be fixed to the roof, or if side mounted, to the track with machine screws.
- **If both ends of the channel will be enclosed, you will need to insert the doorstops and wheel trolleys prior to putting the track in place.**
- Note that the pointed end of the trolley, as per the diagram, will need to face the doorstop.
- Doorstops should be positioned approx 30mm from where the door is to stop, with the screw fixings pointing to the ground, and the pointed end facing towards track.



**Note: Drill the channel and use as a template to drill the required fixing holes.
Remove the track and clean out any loose material as this may catch on the wheels.**

2)

- Check the door measurements and adjust the height of the patch fittings to accept the glass door.
- Remove the outer covers of the patch fittings.
- Ensure the edge of the patch fitting is a min. of 30mm from the side of the glass.
- Tighten the covers in place using two packers each side for 10mm glass, and one packer each side for 12mm glass.



3)

- Adjust the floor guide to suit the applicable glass thickness .
- Place the floor guide on the inside edge of the wall beside the door opening, plumbing to the centre of the track.
- For double doors allow 3-4mm gap between doors in the closed position to stop doors hitting each other or place a seal between both doors.
- Cut to size and snap covers into place as required.

